

**Pharmagard™ Negative Pressure  
Total Exhaust Sterile Isolator**

**Models  
NU-NTE800-400/600  
Bench/Console**

**Operation & Maintenance Manual**

**December, 2017  
Revision 5  
Series 25 and Higher**



**Manufactured by:**  
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[www.nuaire.com](http://www.nuaire.com)

## **Congratulations!**

You have just purchased one of the finest negative pressure total exhaust sterile Isolators available. With proper care, maintenance (certification), and pharmacy procedure, this Isolator will give you years of product protection from particulate contaminants as prescribed in the USP 800 and personnel protection as recommended by OSHA and NIOSH. Please read this manual carefully to familiarize yourself with proper installation, maintenance, and operation of the Isolator. Other reference and guideline materials are available through the following web sites.

[www.usp.org](http://www.usp.org)

[www.ashp.org](http://www.ashp.org)

[www.cdc.gov/niosh/docs/2004-165](http://www.cdc.gov/niosh/docs/2004-165)

[www.cetainternational.org](http://www.cetainternational.org)

[www.osha.gov/dts/osta/otm/otm\\_toc.html](http://www.osha.gov/dts/osta/otm/otm_toc.html) (Section 6)

## **ABOUT THIS OPERATION & MAINTENANCE MANUAL**

The information contained in this manual is intended to reflect our current production standard configuration model along with the more frequently purchased options. Any unique additions/modifications/shop drawings are appended in the back flap of this manual, along with any modifications and/or additions to procedures as outlined in this manual. A copy of the original factory test report is also appended to this manual. In case this manual and/or test report is lost or misplaced, NuAire retains a copy in our files. A replacement copy can be obtained by calling or writing NuAire, Inc. stating the model number and serial number and a brief description of the information desired.

**Pharmagard™ Negative Pressure Total Exhaust Sterile Isolator**  
**Models NU-NTE800-400/600 Operation & Maintenance Manual**

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**Pharmagard™ Negative Pressure  
Total Exhaust Sterile Isolator  
Models NU-NTE800-400/600  
MANUFACTURED BY:  
NuAire, Inc. - Plymouth, Minnesota, U.S.A.**

**1.0 General Description**

The Pharmagard model NU-NTE800 Negative Pressure Total Exhaust Sterile Isolator is a bench/table top model optionally available with several basestand configurations for operation as a console model.

The NU-NTE800 Isolator is designed to provide a sterile negative pressure work environment for the compounding of hazardous drugs. The NU-NTE800 Isolator creates HEPA filtered unidirectional flow supply at 20 air changes per minute within both the work zone and interchange areas to assure ISO Class 5 (formerly, Federal Standard 209E, Class 100) conditions. Utilizing unidirectional flow assures a continuous stream of HEPA filtered air across the work zone and interchange areas assuring sterility and minimizing cross contamination. Once the air is through the work area, the airflow is split to front to rear. Then proceeds under the work tray, up the rear divider panel and is exhausted through the exhaust HEPA filter housing, which is connected to the facilities exhaust system.

## 1.2 Safety Instructions

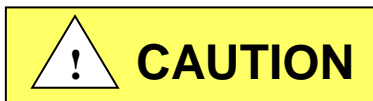
These safety instructions describe the safety features of the PHARMAGARD Model NU-NTE800 Isolator. The Isolator has been manufactured using the latest technological developments and has been thoroughly tested before delivery. It may, however, present potential hazards if it is not used according to the intended purpose or outside of operating parameters. Therefore, the following procedures must always be observed:

- The Isolator must be operated only by trained and authorized personnel.
- For any operation of this unit, the operator must prepare clear and concise written instructions for operating and cleaning, utilizing applicable safety data sheets, plant hygiene guidelines, and technical regulations, in particular.
  - which decontamination measures are to be applied for the cabinet and accessories,
  - which measures are to be taken in the case of an accident.
- Repairs to the device must be carried out only by trained and authorized expert personnel.
- Keep these operating instructions close to the unit so that safety instructions and important information are always accessible.
- Should you encounter problems that are not detailed adequately in the operating instructions, please contact your NuAire Representative of NuAire technical Services.

## 1.3 Explanation of Symbols



Safety alert symbol indicates a potentially hazardous situation which, if not avoided, could result in death of serious injury.



Safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.



Potential electrical hazard, only qualified person to access.

 NOTE:

Used for important information.



Ground, Earth



Lead Free



Flammable Hazard

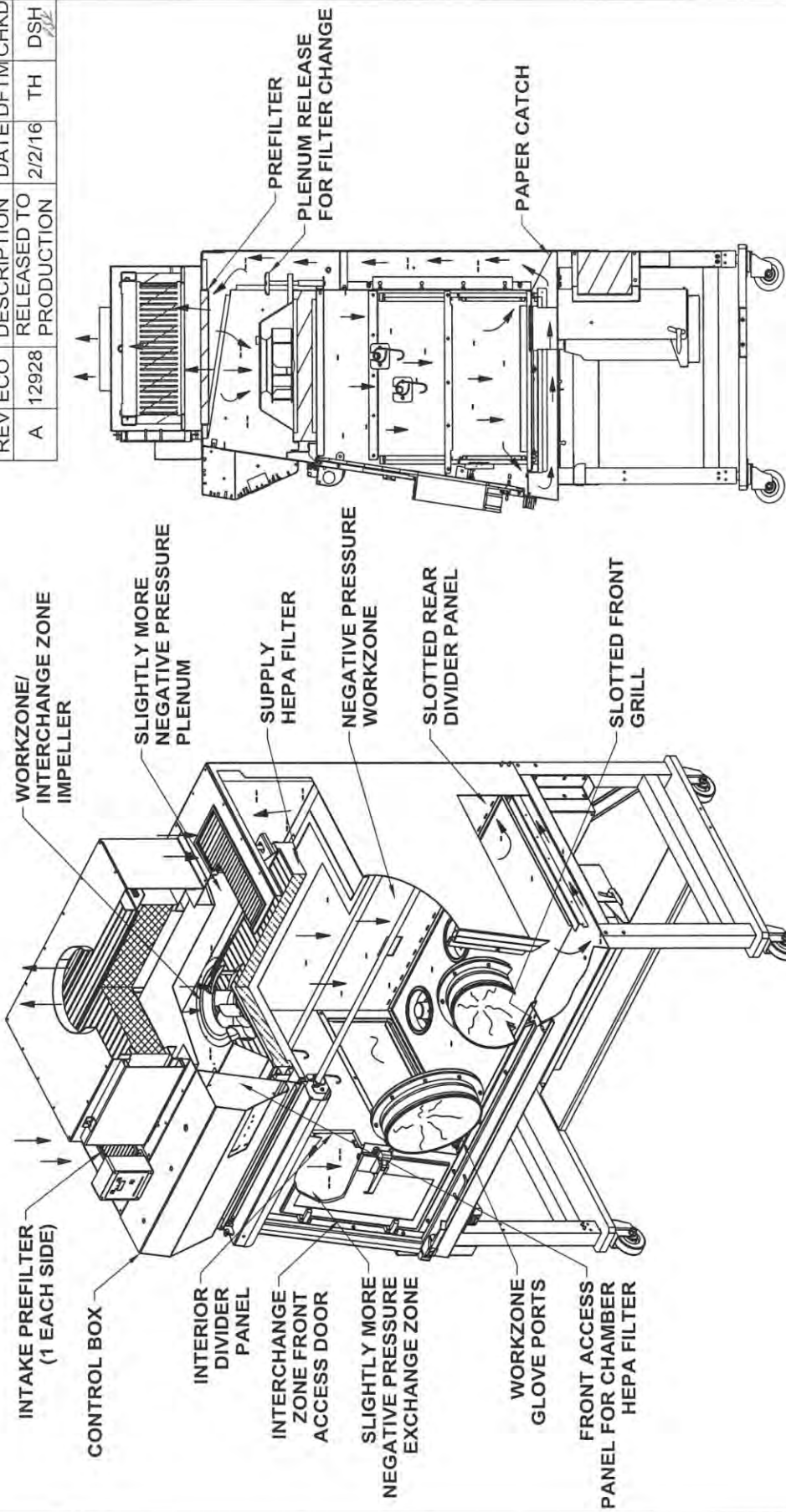


Hazardous Gases! Personal Protection Equipment Required.



Chemical Hazard

REVISION HISTORY				
REV	ECO	DESCRIPTION	DATE	DFTM/CHKD
A	12928	RELEASED TO PRODUCTION	2/2/16	TH DSH

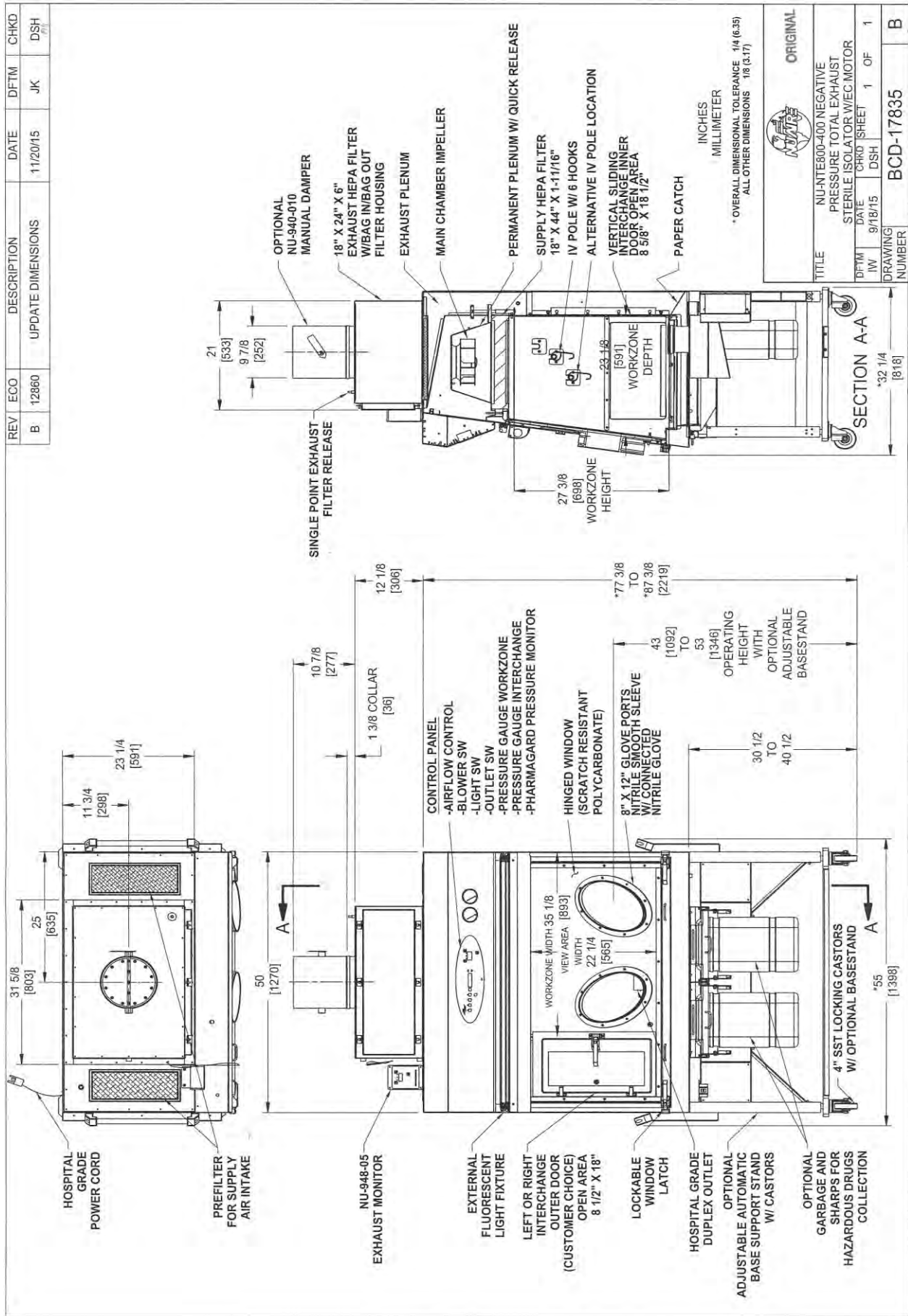


		<b>ORIGINAL</b>	
TITLE NU-NTE800 NEGATIVE PRESSURE TOTAL EXHAUST AIRFLOW SCHEMATIC			
DFTM TH	DATE	CHKD SHEET	1 OF 1
	2/2/2016	DSH	
DRAWING NUMBER			ACD-18120
			A

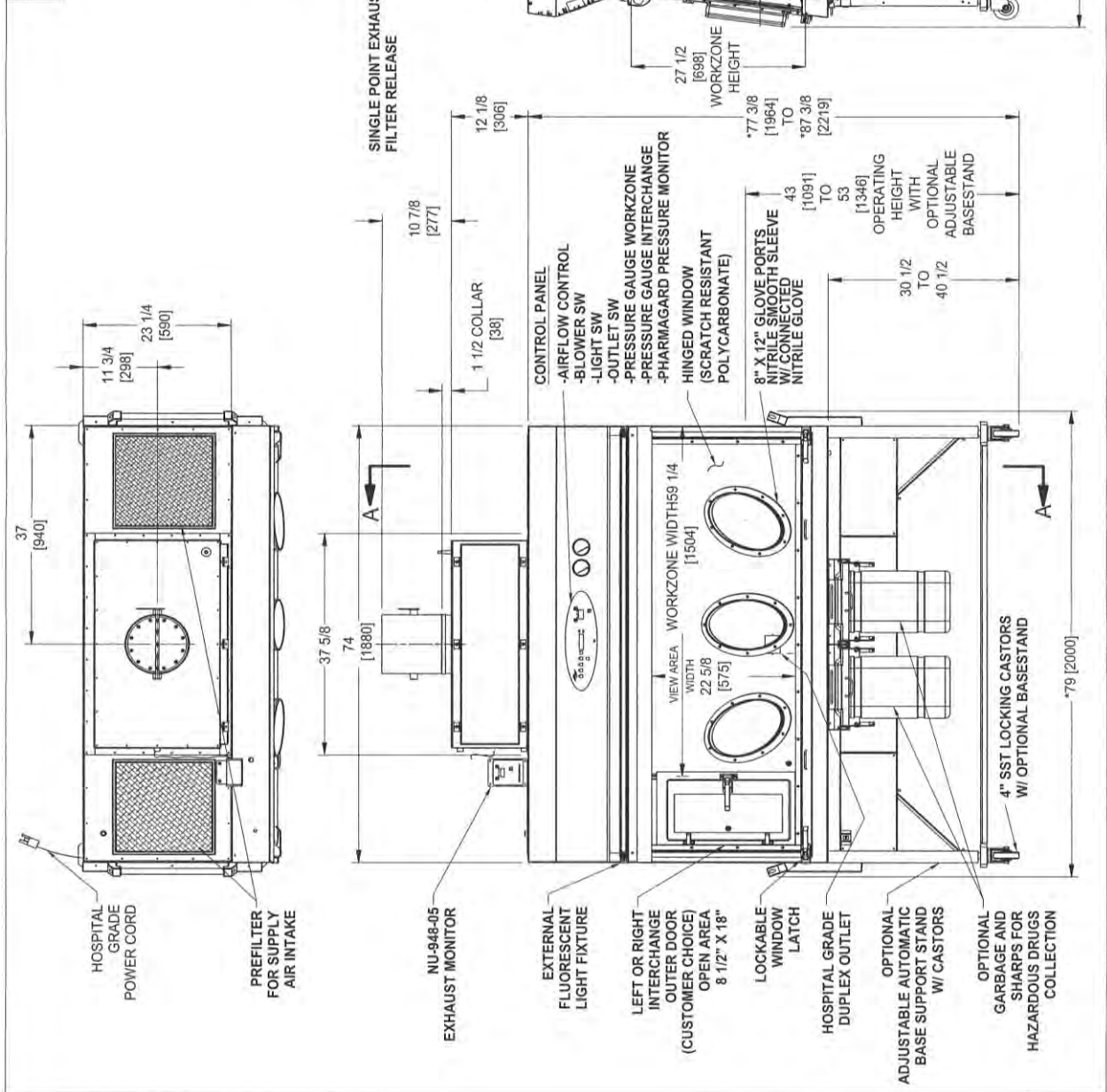
## **2.0 Models & Features**

The model NU-NTE800, Negative Pressure Sterile Isolator is manufactured in two sizes: 4 ft. and 6 ft.





REV	ECO	DESCRIPTION	DATE	DFTM	CHKD
B	12860	UPDATE DIMENSIONS	11/20/15	JK	DSH



### 3.0 Warranty

NuAire, Inc. warrants that it will repair F.O.B. its factory or furnish without charge F.O.B. its factory a similar part to replace any material in its equipment within 36 months after the date of sale if proved to the satisfaction of the company to have been defective at the time it was sold provided that all parts claimed defective shall be returned, properly identified to the company at its factory, charges prepaid. Factory installed equipment or accessories are warranted only to the extent guaranteed by the original manufacturer, and this warranty shall not apply to any portion of the equipment modified by the user. Claims under this warranty should be directed to NuAire, Inc. setting forth in detail the nature of the defect, the date of the initial installation and the serial and model number of the equipment.

This warranty shall not apply to any NuAire product or part thereof which has been subject to misuse, abuse, accident, shipping damage, improper installation or service, or damage by fire, flood or acts of God. If the serial number of this product is altered, removed or defaced as to be illegible, the Warranty shall be null and void in its entirety.

The warranty is for the sole benefit of the original purchaser and is not assignable or transferable. Before returning any item, for any reason, contact NuAire for a Return Authorization Number. This number must accompany all returns. Any product shipped to NuAire without this number will be returned refused shipment or collect freight.

### 4.0 Shipments

NuAire takes every reasonable precaution to assure that your PHARMAGARD Isolator arrives without damage. Motor carriers are carefully selected and shipping cartons have been specially designed to insure your purchase. However, damage can occur in any shipment and the following outlines the steps you should take on receipt of a NuAire PHARMAGARD Isolator to be sure that if damage has occurred, the proper claims and actions are taken immediately.

#### 4.1 Damaged Shipments

- 4.1.1 Terms are factory, unless stated otherwise. Therefore, it is important to check each shipment before acceptance.
- 4.1.2 If there is visible damage, the material can be accepted after the driver makes a notation on the consignee's copy of the freight bill. Then an inspection must be made to verify the claim against the carrier. This inspection is the basis of your filing the claim against the carrier.
- 4.1.3 If concealed damage is found, it is absolutely necessary to NOTIFY THE FREIGHT AGENT AT ONCE, and request an inspection. Without this inspection, the transportation company may not accept a claim for loss or damage. If the carrier will not perform the inspection, an affidavit must be prepared stating that he was contacted on a certain date and that he failed to comply with the request. This along with other papers in the customer's possession will support the claim.

## 5.0 Installation Instructions

### 5.1 Location

The location or placement of the Isolator within the pharmacy or nursing station should consider contamination risks, processes and procedures requirements for each Isolator. It is preferred, but not necessary to locate the Isolator within an ISO Class 7 buffer air quality area. When the isolator is used for the preparation of sterile hazardous drug compounding, per USP chapter (800), it must be located in an ISO Class 7 buffer room, or in an unclassified containment segregated compounding area (if the beyond-use-date criteria is followed) from USP800). The Isolator should be located away from personnel traffic lanes, air vents, doors, or any other source of disruptive air currents. Being an Isolator, disruptive air currents will not affect performance. However, it may affect the process of work product movement in and out of the Isolator. In addition, it may affect ergonomic user comfort. Placing the Isolator away from disruptive air currents will assure maximum CSP sterility and user comfort.

Where space permits, a clear 4" (102mm) area should be permitted on all sides of the Isolator. The electrical outlet into which the Isolator is connected should be readily accessible for maintenance purposes. **Do not position the cabinet to prevent access to the power cord.** The power cord plug serves as the disconnect and should remain readily accessible. If the outlet is inaccessible, such as a conduit (hardwired) connection, then an appropriate warning label should be applied near the cabinets on/off switch to indicate the circuit breaker on the power distribution panel to be used.

**Per OSHA, NIOSH and ASHP, it is strongly recommended that the Isolator be exhausted to the outside. Per USP chapter (800), all Compounding Primary Engineering Controls used in the preparation of sterile hazardous drugs must be externally vented.**

The exhaust system should be dedicated and treated as containing hazards and identified as such. Use applicable federal, state and local codes as well as, NFPA and ANSI/AIHI Z 9.5 for exhausting references.


More than other Isolators, the NU-NTE800 requires careful site planning and preparation, due to the total exhaust nature of the cabinet. Proper sizing of the exhaust and makeup supply systems are critical to the successful installation of the Isolator. The following are the airflow requirements.

Model	Exhaust Air Volume (CFM/CMH)*
NU-NTE800-400	550/934
NU-NTE800-600	725/1232

\*Exhaust air volume at 2.0 inches (50.8mm) w.g. negative

### 5.2 Set-up Instructions

Remove outer shipping protection (carton or crating). The Isolator is fastened to the base skid and usually the exhaust chamber as well. It is usually the best procedure to leave the skid in place until the Isolator is located in its approximate location to facilitate ease in handling. The Isolator and exhaust chamber can then be removed from the skid by removing the banding, bolts and screws holding them to the skid.

 **NOTE: There is a base filler panel on the Isolator bottom. If using forklift, the forks should avoid the filler panel area.**

Once the Isolator is removed from the skid and in its approximate location, the exhaust filter chamber can be attached (see BCD-17837). **CAUTION, IT IS RECOMMENDED THAT NO LESS THAN TWO PEOPLE REMOVE OR INSTALL EXHAUST FILTER CHAMBER.**

The Isolator is attached to the skid in two methods depending upon the type of bench mount or base stand purchased. If the Isolator is directly attached to the skid, remove and place on bench mount.

If the Isolator is shipped with the base stand attached, follow the instructions below for Isolator removal from the skid. **CAUTION, IT IS RECOMMENDED THAT NO LESS THAN TWO PEOPLE PERFORM THE SKID REMOVAL AND CASTOR/LEG LEVELER ATTACHMENT PROCESS.**

### 5.2.1 Telescoping Base Support (BCD-10476)

The telescoping base stand is shipped installed and attached to the Isolator at its lowest height. Remove the brackets and banding holding the Isolator to the base skid. Remove the Isolator from the skid. **PLEASE NOTE THE BASE FILLER PANEL IF USING A FORKLIFT.** To position higher, remove 3/8" bolts (2) on each leg and rise to desired height. Re-install 3/8" bolts (2) on each leg to lock in desired height.

### 5.2.2 Adjustable Base Support (BCD-10480)


The adjustable base support is shipped installed, attached to the Isolator at its lowest height. Remove the skid brackets and banding holding Isolator to the base skid. Remove Isolator from skid by pushing Isolator off skid one corner at a time attaching either castors or leg levelers on each corner as the base plates overhang the skid. **PLEASE NOTE THE BASE FILLER PANEL IF USING FORKLIFT. ALSO, IF FORKLIFT IS USED, LEAVE BASE PLATE SHIPPING BRACKET IN PLACE UNTIL ISOLATOR IS PLACED ON THE FLOOR.** Once Isolator is placed on floor with either castors or leg levels, remove base plate holding bracket. Adjustable base support can now be plugged in and height adjusted with up/down switch.

### 5.2.3 Leveling w/Leg Levelers

Using a level placed on the work tray, adjust the leg levelers first end-to-end, then, front to back. The NSF approved leg levelers provide a  $\pm 3/4"$  (20mm) adjustment.

### 5.2.4 Bench Mount Installation

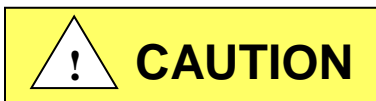
Place 2 X 2 bench mount bars on bench from front to rear the same width as the Isolator. Attach the 2 X 2 bars to the bench with the brackets provided.

 **NOTE: No more than a 4-1/2 inch (114mm) 2 x 2 bar overhang is permitted for bench top installation.**

Place the Isolator on the 2 X 2 bench mount bars. Attach Isolator to the bars with plate mounts. Lastly, attach plate mount covers. If desired, the joint between the bench and Isolator mounts may be sealed with silicon RTV to prevent spills from migrating under the bench mount system.

### 5.2.5 Gas Service

NuAire doesn't recommend the use of natural gas within the Isolator. All NuAire Isolator's have precautionary warning labels that say the following:



**Use of explosive or flammable substances in this Isolator should be evaluated by your appropriate safety personnel.**

### 5.2.6 Plumbing Services

Ground key cocks with the type of service specified by the removable button on the handle, are located in the work zone. The Ground Key cocks are not recommended for pressure over 30 p.s.i. (2.0 BAR). Reducing valves should be installed external to the Isolator if necessary. Ground key cocks should never be used for flammable gasses or oxygen service. A special needle valve for oxygen service or certified valve is required and available upon request.

External connection is to 3/8 inch NPT coupling in the inner sidewalls. Connection to plant utilities should be made with proper materials for the individual service and according to national and/or local codes. Observe all labels pertaining to the type of service and operating pressure.

### 5.2.7 Drain Valve

The Isolator may or may not come with the drain valve installed depending upon the basestand type purchased. If the drain valve requires installation, remove from packaging. Apply thread lock liquid provided in package and attach to threaded drain stub located on the bottom right side of the Isolator. Tighten so handle is located on the left side of valve, so the handle will be pulled forward to close the drain.

### 5.2.8 Electrical Services

The NU-NTE800 series Isolator is connected via an electrical power cord with hospital grade plug or optionally, "hardwired". The unit requires 115 VAC, 60 Hz, single phase (current rating varies per Isolator size, reference Electrical/Environmental Requirements). It is recommended that power to the unit be on its own branch circuit, protected with a circuit breaker or fuse at the distribution panel.

**PLEASE NOTE: THIS UNIT CONTAINS ELECTRONIC BALLASTS FOR THE FLUORESCENT LIGHTING. ELECTRONIC BALLASTS OPERATE WITH HIGH INRUSH CURRENT. IT IS NOT RECOMMENDED TO USE THIS PRODUCT WITH GROUND FAULT CIRCUIT INTERRUPTERS (GFCI'S) BECAUSE THE BALLASTS MAY CAUSE THE GFCI TO TRIP.**

### 5.2.9 Exhaust/Supply Installation Guidelines

The exhaust/supply systems must provide conditions similar to that under which the cabinet was certified to meet its stated performance. The following guidelines should be observed when installing exhaust/supply air for either existing plant exhaust systems, or a new exhaust system.

1. Adequate room make-up air inflow to replace exhausted air. Air diffusion rate is not to exceed velocity of 100 LFPM (.51 m/s) to minimize disruptive air currents.

#### Room Make-Up Air Requirements (CFM/CMH)

Model	
NU-NTE800-400	550/934
NU-NTE800-600	725/1232

2. Adequate plant exhaust system capability. The exhaust system is usually adequate if it can provide the rated exhaust flow at 2.0 inches (51mm) water gauge.
3. All duct losses must be considered and added to the cabinet loss in selecting the exhaust blower, for a new exhaust system (i.e. duct diameter, length and number of elbows, etc.).
4. All ductwork should be securely anchored to the building construction in manner to be free from vibration and swaying under all conditions of operations.
5. Sheet metal gauges and seams should be in accordance with the current edition of the ASHRAE guide. A minimum of 20 gauge for round duct is required to prevent duct collapse due to high static pressure conditions (square duct will require heavier gauge material).
6. All ductwork should be maintained at a negative pressure within the building (i.e. externally located exhaust blower).
7. The exhaust blower and duct work should be a sealed system that can hold 2.0 inches w.g. pressure for 30 minutes with no more than a 10% drop in pressure, and be properly vented to the atmosphere to disperse exhausted air.
8. A local exhaust flow damper should be readily accessible for the maintenance technician/certifier to adjust the total flow through the cabinet. Dampers should be installed with a locking quadrant with markings to indicate damper position. NuAire Model NU-940 manual butterfly or NU-951 automatic butterfly is suitable for this purpose.
9. It is recommended that the cabinet operation be interlocked with the exhaust blower. The accessory relay when configured with a jumper on the electronics board is provided for this purpose. However, it is also recommended to have a manual exhaust override switch near the cabinet for certification and service. For multi-ganged systems, this switch could be used to interface with a building automated airflow control system.
10. It is not recommended to hard connect (i.e. weld) the exhaust connection to the cabinet. This may damage the exhaust filter and/or the butterfly valve (if present). A silicon sleeve (NuAire Part No. NU-940-001), banded between the cabinet's exhaust duct and the plant exhaust duct is recommended, with no more than a two-inch gap between the ducts, for a 1/8 inch (3mm) thick silicone sleeve. If NuAire damper valves are present, see Drawing BCD-10739 for installation

### 5.2.10 Final Assembly

**REMOVE THE PROTECTIVE CARDBOARD COVER OVER THE INLET AND EXHAUST FILTER**, located on top of the Isolator. The powder coat urethane and polycarbonate glove port panel is easily cleaned with any mild household detergent. Use a soft cloth on the panels. Recommended cleaners for Polycarbonate are:

- Formula 409 (for external surfaces only)
- Windex D w/Ammonia D (for external surfaces only)
- 70% Isopropyl Alcohol

The use of polycarbonates has some important don'ts:

- **Do Not** use abrasive or high alkaline cleaners.
- **Do Not** scrape with squeegees, razor blades, or other sharp instruments.

Please refer to section 12.0 for Polycarbonate material compatibility.

Do not attempt to clean the HEPA filter media. Isolator interior walls or work surface are easily cleaned with any mild household detergent cleaner using a soft cloth.

REV	ECO	DESCRIPTION	DATE	DRFT	CHKD
B	12928	ADDED 800 MODEL	02/03/16	TH	DJH

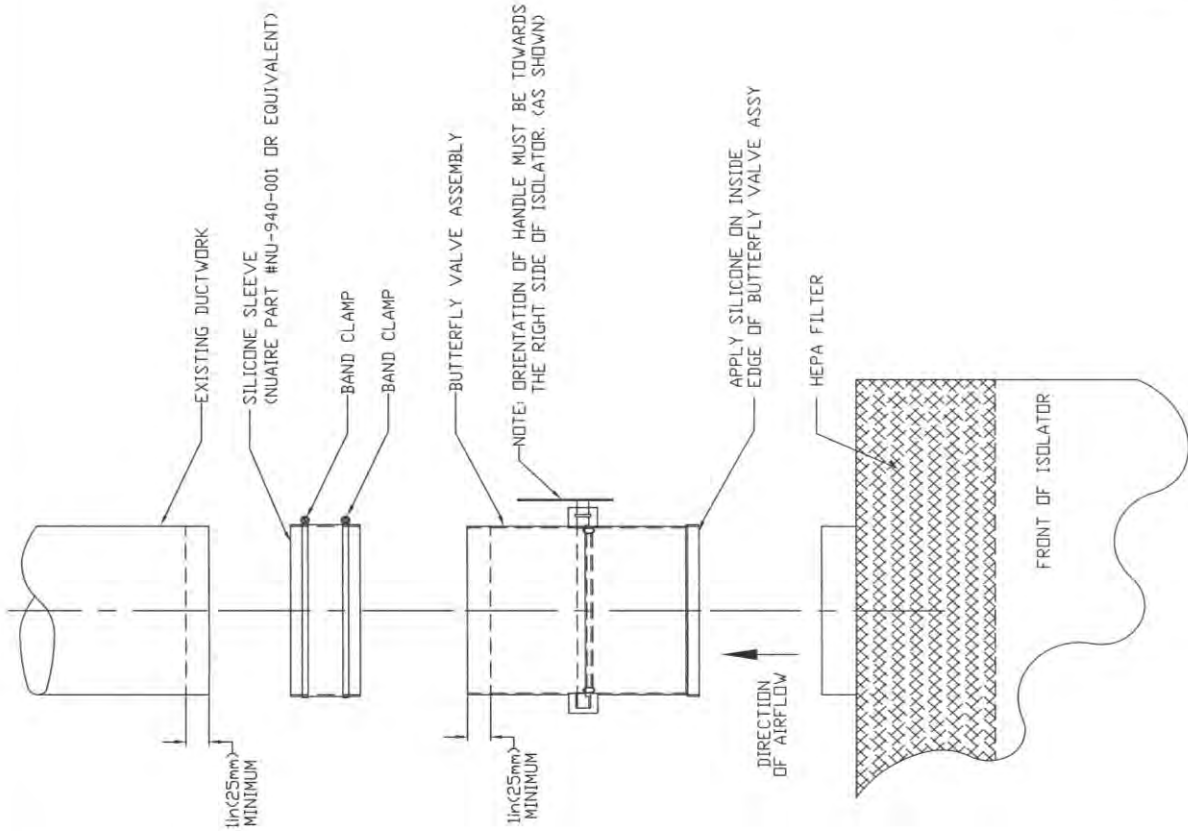
402


**INSTRUCTIONS:**

- 1.) CLEAN INSIDE RING OF BUTTERFLY VALVE ASSEMBLY AND OUTSIDE RING OF CABINET WITH ALCOHOL OR ACETONE.
- 2.) APPLY 1/4 INCH (6mm) BEAD OF SILICONE (DDW CORNING 732) RTV AROUND INSIDE EDGE OF BUTTERFLY VALVE ASSEMBLY.
- 3.) PRESS FIT BUTTERFLY VALVE ASSEMBLY ONTO ISOLATOR RING NOTING POSITION OF HANDLE. TAPPING DOWN BUTTERFLY VALVE ASSEMBLY WITH RUBBER Mallet WILL ASSURE A TIGHT FIT. ADDITIONAL USE OF DUCT TAPE MAY BE REQUIRED DEPENDING UPON INSTALLATION.
- 4.) CONNECT EXISTING DUCTWORK TO BUTTERFLY VALVE USING A SILICONE SLEEVE. WRAP THE SLEEVE AROUND THE VALVE AND DUCT EXTENDING THE SLEEVE A MINIMUM OF 1 in (25mm). OVERLAP THE SLEEVE A MINIMUM OF 1 in (25mm) AND REMOVE REMAINING SLEEVE MATERIAL AND GLUE THE OVERLAPPED SEAM WITH SILICON SEALANT PROVIDED, RESULTING IN A GAS-TIGHT SEAL. USING THE BAND CLAMPS, CLAMP SLEEVE INTO PLACE TO ASSURE A TIGHT SEAL.

**CAUTION**

DO NOT DRILL OR USE MECHANICAL FASTENERS THAT WILL DROP METAL PARTICLES ONTO THE HEPA FILTER JUST BELOW THE ATTACHMENT AREA OR CAUSE CONFLICT WITH OPERATION OF BUTTERFLY VALVE ASSEMBLY.



		<b>ORIGINAL</b>
SILICON CONNECTION SLEEVE KIT MODEL # NU-940-001		NU-NTE797/800 RECOMMENDED GAS-TIGHT BUTTERFLY VALVE INSTALLATION
PART #	QTY	ITEMS
X-980000-01	1	SILICON SLEEVE (6x60 IN X152x1524mm)
A-980166-02	2	STAINLESS STEEL BAND CLAMPS
X-980569-01	1	SILICON SEALANT
DRAWING NUMBER		BCD-10739
		B



### 5.3 Certification Testing Methods and Equipment

After installation and prior to use, NuAire recommends that the cabinet be certified or commissioned to factory standards. As a part of certification, the certifier should go through the following initial checklist to assure all aspects of the Isolator installation are complete and ready for certification.

- Review product installation
  - Exhaust connection
  - Damper valve installed correctly with label toward front
  - Isolator basestand level



**NOTE: THE INTERNAL SUPPLY BLOWER IS INTERLOCKED WITH THE EXHAUST PRESSURE SWITCH, TO PREVENT OPERATION UNLESS ADEQUATE EXHAUST FLOW IS PRESENT. AN OVERRIDE SWITCH IS PROVIDED WITHIN THE CONTROL CENTER TO AID THE CALIBRATION PROCESS.**

- Perform Isolator certification  
At a minimum, the following tests should be performed:
  1. HEPA Filter Leak test
  2. Downflow Velocity test
  3. Isolator Pressure (calibration) test
  4. Isolator Supply Interlock test
  5. Cleanliness Classification test
  6. Enclosure Integrity test

When starting certification process, exhaust system should be on and set to provide exhaust static pressure on exhaust digital monitor as stated within factory inspection test report provided as insert.

The testing methods and equipment required are specified on the factory inspection report included with this manual (see insert in back cover). Once complete, verify user menu language desired.

**IT IS RECOMMENDED THAT THESE TESTS BE PERFORMED BY A QUALIFIED TECHNICIAN WHO IS FAMILIAR WITH THE METHODS AND PROCEDURES FOR CERTIFYING ISOLATORS.**

PLEASE VISIT THE NUAIRE WEBSITE, [WWW.NUAIRE.COM](http://WWW.NUAIRE.COM) UNDER TECH-SERVICE SUPPORT AND REVIEW INDEPENDENT SERVICES TECHS FOR YOUR AREA.

**AFTER THE INITIAL CERTIFICATION, NUAIRE RECOMMENDS THAT THE ISOLATOR BE RECERTIFIED AT A MINIMUM ON AN ANNUAL BASIS OR MORE OFTEN IF REQUIRED BY REGULATORY REQUIREMENTS AND AFTER EVERY FILTER CHANGE OR MAINTENANCE ACTION OR ANY TIME THE OPERATOR FEELS IT IS NECESSARY.**

Note that the Pharmagard Isolators, filters, and seals provide premium performance. Quality Control in both design and manufacturing assure superior reliability. However, protection to product and is so vital that certification to the performance requirements should be accomplished as stated by the factory standards.

**Pharmagard™ Negative Pressure  
Total Exhaust Sterile Isolator  
Models NU-NTE800-400/600**

Catalog Number	Catalog Number	
	NU-NTE800-400 Nominal 4 foot (1.2m)	NU-NTE800-600 Nominal 6 foot (1.8m)
Performance Specifications 1. Product Protection	CETA CAG-002-2006 ISO Class 5 (Unidirectional Flow)	CETA CAG-002-2006 ISO Class 5 (Unidirectional Flow)
Style of Isolator	Bench top/console Isolator	Bench top/console Isolator
Isolator Construction	Welded stainless steel 16GA, Type 304 pressure tight design	Welded stainless steel 16GA, Type 304 pressure tight design
Interchange Chamber	ISO Class 5 With Internal/External Sealed Doors	ISO Class 5 With Internal/External Sealed Doors
Diffuser for Air Supply (Metal)	Non-flammable	Non-flammable
HEPA Filter Seal Type: Supply Filter-99.99% Eff. on 0.3 microns Exhaust Filter-99.99% Eff. on 0.3 microns	Neoprene, Springloaded Under Negative Pressure	Neoprene, Springloaded Under Negative Pressure
Standard Services: Hospital Grade Duplex Outlet	One, Backwall	One, Backwall
Optional Services: Service Valves 3/8" NPT	Up to 3	Up to 3
Isolator Size Inches (mm): Height Height (Center of Glove Port at 46-1/8) Width Depth (with Control Center)	61 (1550) 92 1/2 (2350) 50 (1270) 32 1/2 (826)	61 (1550) 92 1/2 (2350) 74 (1880) 32 1/2 (826)
Work Zone Inches (mm): Width Height Depth (Center of Glove Port)	35 1/4 (895) 27 3/8 (695) 23 1/4 (591)	59 1/4 (1505) 27 3/8 (695) 23 1/4 (591)
Interchange Inches (mm) Width Depth (at Work Surface) Height	14 1/8 (359) 24 (610) 27 3/8 (695)	14 1/8 (359) 24 (610) 27 3/8 (695)
Hinged Lockable Viewing Window (Polycarbonate)	Fully closed to fully open	Fully closed to fully open
Exhaust CFM/CMH Standard: Plan Duct Static Pressure Eng/Metric: (water gauge)	550/934 2.0"/w.g./51 mm w.g.	725/1232 2.0"/w.g./51 mm w.g.
Heat Rejected, BTU, Per Hour	539	880
Electrical: Volts, AC 60 Hz Amps: Blower/Lights Amps: Hospital Grade Duplex Amps: Total 12 ft. Hospital Grade Power Cord (one)	UL/UL-C Listed 115 3 3 6 14 GA - 3 Wire, 15A	UL/UL-C Listed 115 5 3 8 14 GA - 3 Wire, 15A
*Crated Shipping Weight: *Net Weight: Net Optional Adjustable Automatic Base Stand Wt: Net Optional Telescoping Base Stand Wt: Net Optional Bench Mount Wt:	515-lbs. /234 kg. 465-lbs. /211 kg. 150-lbs. /68 kg. 60-lbs. /27 kg. 20-lbs. /19 kg.	665-lbs. /302 kg. 615-lbs. /279 kg. 160-lbs. /73 kg. 70-lbs. /32 kg. 20-lbs. /19 kg.

\* For total weight, must select and add (1) of (3) base options.

## 6.0 Operating the NU-NTE800

### 6.1.1 Overview

The FlowGard™ electronic control system is designed to service the control requirements of the NU-NTE800. The control system consists of an electronic module that will perform the following functions:

- Easy user interface via OLED (Organic Light Emitting Diode) display/function keys
- Language selectable user interface menus (English, Spanish, German, French, Chinese and Japanese)
- Control blower via solid state switch.
- Control lights via solid state switch.
- Control outlets via solid state switch.
- Control supply blower DC ECM motor with solid-state DC Motor Controller.
- Display time of day.

The NU-NTE800 offers the latest digital microprocessor design technology for improved cabinet performance and safety. The main control module, through the use of the front panel, controls the on/off functions of the blowers, fluorescent lights and outlets. All the above functions are shown in a system block diagram (see figure 1).

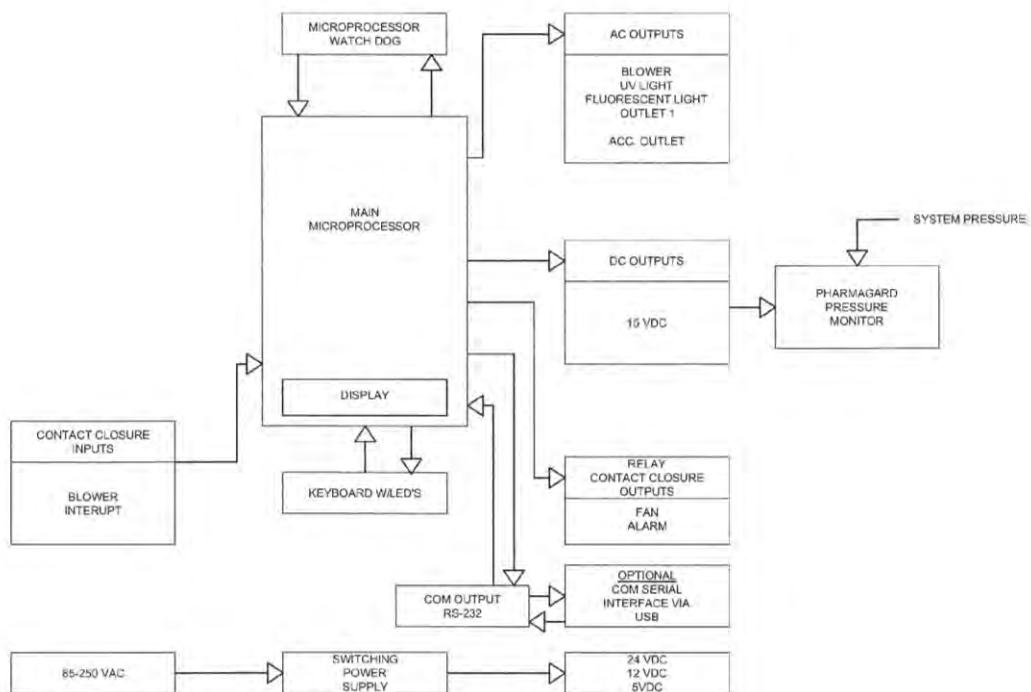


Figure 1

## 6.1.2 Front Panel

The control system front panel contains the following functions described in detail (see Drawing BCD-17843).

### 6.1.2.1 Blower Key

The blower key controls the ON/OFF power to the blower.

LED above key indicates: Full green for blower on

Blinking green for blower pending

Blinking full red for blower alarm

### 6.1.2.2 Hidden Key

The hidden key is located just above the blower LED indicator centered in the airflow symbol. The hidden key is used for various functions including the blower password 3 key sequence if the option is activated.

### 6.1.2.3 Fluorescent Light Key

The fluorescent light key controls the on/off power to the fluorescent light.

LED above the key indicates full blue for fluorescent light on, blinking blue during auto timer duration.

### 6.1.2.4 Ultraviolet (UV) Light Key (Not Applicable for the NU-800)

### 6.1.2.5 Outlet Keys

The outlet key controls the ON/OFF power to the outlets.

LED above indicates full blue for outlets on, blinking blue during auto timer duration.

### 6.1.2.6 Red Alarm LED

The red alarm LED will indicate any alarm condition and remain indicating until the alarm condition is cleared.

A blinking red alarm LED indicates a power interruption has occurred.

### 6.1.2.7 Audible Alarm Silence Key

The audible alarm silence key allows user interaction to silence an audible alarm for a period of 15 minutes.

After 15 minutes if the alarm condition still exists, the audible alarm will again sound.

The audible alarm silence key also is used to exit all FlowGard™ user interaction menus.

### 6.1.2.8 Arrow Adjustment Keys

The arrow adjustment keys allow user interaction for various functions.

### 6.1.2.9 ENT Key

The ENT key is used to select item on display or accept and enter current item, function or value.

### 6.1.2.10 Interchange Chamber Minihelic Gauge

The Interchange chamber minihelic gauge displays negative static pressure within the interchange chamber.

The gauge is calibrated in "inches of water gauge" pressure. The interchange chamber negative pressure

will read less than -0.25" w.g. during normal operation. If the external interchange door is opened, the

gauge reading will go to 0.00" w.g. Once the external interchange door is closed, again the reading will

decrease back to normal. If the internal interchange door is opened the gauge reading will increase and

read the same as the main chamber minihelic gauge.

### 6.1.2.11 Main Chamber Minihelic Gauge

The main chamber minihelic gauge displays the negative static pressure within the main chamber. The

gauge is calibrated in "inches of water gauge" pressure. The main chamber negative pressure will read less

than -0.05" w.g. during normal operation. If the external interchange door is opened, an increase will occur.

However, if the internal door is opened, the reading will decrease and read the same as the interchange

chamber minihelic gauge.

### 6.1.2.12 Pharmagard Digital Monitor

The Pharmagard Pressure Monitor displays the negative static pressure within the main chamber. The pressure monitor is calibrated in “inches of water gauge” pressure. The pressure monitor will read the same as the main chamber minihelic gauge and in addition, allow a low/high alarm limit point to be set. The default alarm limits is set to -0.03” w.g. high and -1.50” w.g. low.

#### General

The Pharmagard Digital Monitor uses an integrated digital pressure transducer to monitor negative pressure. The monitor indicates through both a segment display and LED’s. The segment display is green and operates to  $\pm 0.01$ ” w.g. sensitivity. The LED’s indicate acceptable pressure (green), caution or near alarm points to within 0.005” w.g. (yellow) or alarm condition (red).

The monitor starts when the Isolator blower is turned on. Upon start up, all segments displays, and LED’s will light and a short audible alarm will sound to indicate a properly functioning monitor. During the next 4 minutes, the segment display will indicate dashes and green LED will blink during the warm-up period. Once the 4-minute warm-up period is complete, the monitor will measure and display the current main workzone chamber pressure. If the monitor is not functioning properly, the green, yellow and red LED’s will blink to indicate an error. During external door openings, the Isolator pressure will increase and equalize at zero. The monitor will display the high setpoint and indicate a pending alarm. This will initiate a 60 second audible alarm delay for material movement purposes. If the Isolator pressure remains at zero for more than 60 seconds, the audible alarm will sound.

The monitor is powered by 15 VDC supplied from the main control board. The monitor also has alarm contacts, COM, NO, NC for external monitoring. All user interaction is accomplished through the arrow and reset keys. It is recommended that the monitor be calibrated during the certification process. NO and COM are used to cut power to the supply blowers when the monitor is in alarm condition.

#### Nominal Pressure Calibration

The Pharmagard Digital Monitor is factory calibrated to match the main workzone chamber minihelic gauge pressure value. This is accomplished through an offset calibration procedure. To accomplish, perform the following once the Isolator has been certified to its proper airflow and the monitor is through the warm-up period.

- Press and hold [ $\uparrow$ ] and [ $\downarrow$ ] arrow key simultaneously for 3 seconds until the red LED blinks and the display alternates “In” and a pressure value.
- Use [ $\uparrow$ ] and [ $\downarrow$ ] arrow keys to adjust the display value to match the main workzone chamber pressure minihelic gauge.
- Press [RESET] key to enter the nominal pressure value (red LED will stop blinking and display will indicated pressure value).

#### High/Low Alarm Setpoint Calibration

The Pharmagard Digital Monitor is factory calibrated to -0.03” w.g. high and -1.50” w.g. low. To verify or to change the alarm setpoints, perform the following procedure.

- Press and hold either [ $\uparrow$ ] key for high alarm or [ $\downarrow$ ] key for low alarm for 3 seconds until the red
- LED blinks and the display alternates either “Hi” or “Lo” and a pressure value.  
Use [ $\uparrow$ ] and [ $\downarrow$ ] arrow keys to adjust the display value desired.
- Press [RESET] key to enter the alarm setpoint value.

#### Audible alarm

The audible alarm should be activated whenever the pressure reaches the high or low alarm setpoint. However, once the alarm pressure is reached, it must stay on the alarm limit for 5 seconds consistently or it will not recognize it as an alarm. If at any time, the pressure returns to acceptable limits, the alarm would be reset and silenced. Once the 5 second period of constant alarm is present, the audible should sound for 30 seconds, then ring back 1 second every 10 seconds. If the [RESET] key is pressed, the alarm should be silenced for 5 minutes, then continue to ring back for 1 second every 10.

### 6.1.2.13 Exhaust Digital Monitor

#### General

The exhaust digital monitor uses an integrated digital pressure transducer to monitor negative pressure. The monitor indicates through both a segment display and LED's. The segment display is green and operates to  $\pm 0.01$ "w.g. sensitivity. The LED's indicate acceptable pressure (green), caution or near alarm points to within 0.005"w.g. (yellow) or alarm condition (red).

The monitor starts when the Isolator is plugged in. Upon start up, all segments displays, and LED's will light and a short audible alarm will sound to indicate a properly functioning monitor. During the next 4 minutes, the segment display will indicate dashes and green LED will blink during the warm-up period. Once the 4-minute warm-up period is complete, the monitor will measure and display the current exhaust system. If the monitor is not functioning properly, the green, yellow and red LED's will blink to indicate an error.

The monitor is powered by 15 VAC supplied from the main power within the control center. The monitor also has alarm contacts, COM, and NO for external monitoring. All users' interaction is accomplished through the arrow and reset keys. It is recommended that the monitor be calibrated during the certification process.

#### Nominal Pressure Calibration

The exhaust digital monitor is factory calibrated to the nominal exhaust system static pressure. This is accomplished through an offset calibration procedure. To accomplish, perform the following once the Isolator has been certified to its proper airflow and the monitor is through the warm-up period.

- Press and hold [↑] and [↓] arrow key simultaneously for 3 seconds until the red LED blinks and the display alternates "In" and a pressure value.  
Use [↑] and [↓] arrow keys to adjust the display value to match the pressure in the exhaust duct.
- Press [RESET] key to enter the nominal pressure value (red LED will stop blinking and display will indicate pressure value).

#### High/Low Alarm Setpoint Calibration

The exhaust digital monitor is factory calibrated to a high/low alarm setpoint of  $+0.2$ " w.g. /  $-0.50$ " w.g. from the nominal exhaust system static pressure setpoint. To verify or to change the alarm setpoints, perform the following procedure.

- Press and hold either [↑] key for high alarm or [↓] key for low alarm for 3 seconds until the red LED blinks and the display alternates either "Hi" or "Lo" and a pressure value.
- Use [↑] and [↓] arrow keys to adjust the display value desired.
- Press [RESET] key to enter the alarm setpoint value.

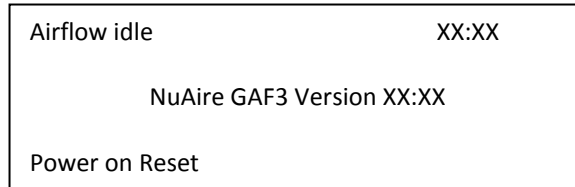
#### Audible alarm

The audible alarm should be activated whenever the pressure reaches the high or low alarm setpoint. However, once the alarm pressure is reached, it must stay on the alarm limit for 5 seconds consistently or it will not recognize it as an alarm. If at any time, the pressure returns to acceptable limits, the alarm would be reset and silenced. Once the 5 second period of constant alarm is present, the audible should sound for 30 seconds, then ring back 1 second every 10 seconds. If the [RESET] key is pressed, the alarm should be silenced for 5 minutes, then continue to ring back for 1 second every 10.

### 6.1.3 Control System Power

After the NU-NTE800 is plugged into the appropriate facility line power the control system will power up and display a power on reset message, the last revision of software (for several seconds) and time. The control panel will also indicate the power up status by blinking the red alarm LED. Pressing any key will acknowledge the power up status and turn off the blinking red alarm LED.

If a power interruption occurs, all control system functions, calibrations and parameters will be maintained and continue upon restoration of power. Just as the initial power up, the red alarm LED will blink to indicate power up status along with the display message of power on reset.



### 6.1.4 Run Mode Operation

Operation of the Isolator is initiated by plugging the power cord into the appropriate power connection. In the power off condition (Isolator is unplugged); all calibration and running parameters will be stored in the microprocessor's EEPROM memory. During the power on condition (Isolator is plugged in), the Isolator blowers, lights, and outlets may be turned on.

#### 6.1.4.1 Supply Airflow Control

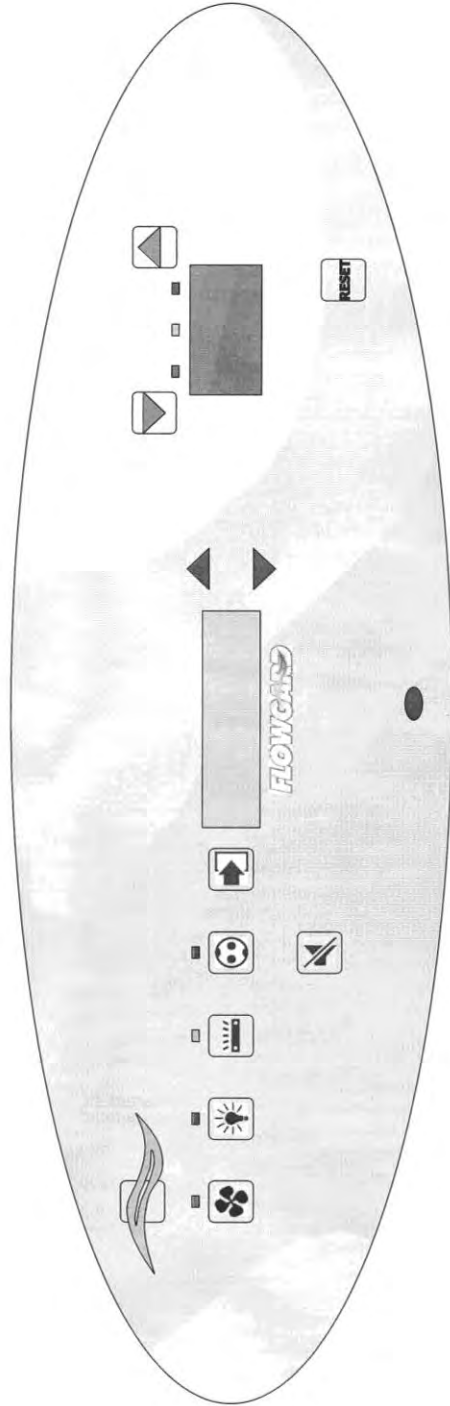
The supply velocity airflows within the Isolator are controlled by a pulse width modulation (PWM) signal applied to the motor/blowers. The PWM signal is adjustable via the blower calibration section, which varies the PWM signal from 0 to 18 Vdc.


#### 6.1.4.1 Exhaust Airflow Control

The negative pressure within the Isolator is controlled by the volume of air exhausted. This cable can be adjusted thru the optional manual damper above the exhaust HEPA filter.

REVISION HISTORY			
REV	ECO	DESCRIPTION	DATE
A	12804	NU-797 FRONT PANEL	9/30/2015

CHKD	DSH
JK	JK



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	<b>DATE</b> 9/30/2015 <b>DFTM</b> JK <b>CHKD</b> DSH	<b>TITLE</b> LABEL, GAF PHARMAGARD W/ DIGITAL PRESSURE MONITOR  <b>MATERIAL</b> AS NOTED
<small>UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES</small> <b>-TOLERANCES-</b> <small>DECIMALS ± .032</small> <small>ANGLES ± 2°</small>		<b>PART NUMBER</b> BCD-17843 <b>PROJECT NUMBER</b>
		<b>SHEET 1 OF 1</b>

**ORIGINAL**



### 6.1.5 Standby Mode

When the BSC is not in use, the display will indicate the NuAire logo with the current time provided in the upper right corner. Any of the function keys, except the blower that initiates run mode may be turned on and off in standby mode. The cabinet status and main menu may also be accessed for use as needed. FlowGard™ Control System has a screen saver built in for extended OLED life. The screen saver time is 5 minutes. This means after 5 minutes when the blower is not on, the display will go dark. Pressing any key will again illuminate the display.



### 6.1.6 Run Mode

Any time the blower run key is pressed the RUN MODE screen will appear.



The top line will show the items being displayed along with the time of day. The center of the display will show the downflow velocity value that was entered during the last calibration. The bottom of the display or message area will show active alarms and other status information.

Status menu auto timers may also be accessed in run mode. Press either ↑ or ↓ keys to move from one menu to the next. Auto timer menu will only indicate active timers as they count down.


Auto Timers (hh.mm)	12:00
Ultraviolet Light (N/A)	0:03:12
Fluorescent Light	5:48:32
Outlet Power	5:48:34

### 6.1.7 Standby/Run Mode Alarms

If present, standby/run mode alarms will be both visual and audible, the red alarm LED oval will turn on, and the message area on the display will indicate the alarm description. Audible alarms will produce an alarm tone for 30 seconds, then ring back for 2 seconds of every 5 seconds. Pressing the alarm silence key will silence the audible alarm for 15 minutes initially then will start the ring back function again. Pressing the alarm silence key will clear the power on reset message.

The bottom of the display or message area will indicate alarms, errors or other notable conditions. Since the message area is limited to one line of text, only the highest priority message will be indicated. The list below represents the highest to lowest priority.

- 1) New Firmware Loaded
- 2) Internal Board Failure
- 3) Power on Reset
- 4) Blower Inhibited

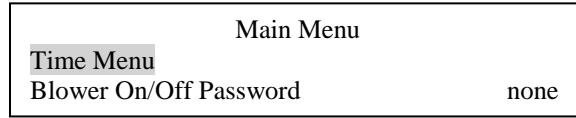
 **Note:** The above messages are described in greater detail in section 8.

## 6.1.8 Operator Main Menu



The operator main menu allows the user to access and update basic system set up.

### 6.1.8.1 Access and Navigation

To access press and hold ENT key for 3 seconds until the menu appears.

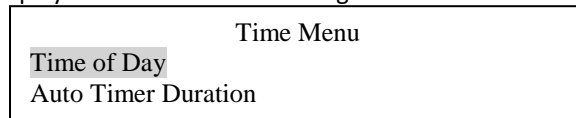


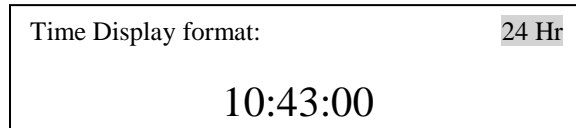
Navigation through the system can be accomplished by the following:

- Press ↑ or ↓ keys to select a menu item which will be highlighted inversely. Menu selection moves in a round robin pattern.
- Press ENT key on a selected menu item will either:
  - 1) Drill further down the menu tree
  - 2) Allow editing of the item value which will now be highlighted.
    - Press ↑ or ↓ key to change the selected value
    - Press ENT key to accept the change
    - Press  key to cancel the change
- Press  key to back up one level or repeated times to return to normal run or standby mode.

### 6.1.8.2 Time Menu

The time menu contains both time of day and auto timer duration. Upon selecting the time menu from the main menu the display will indicate the following:



- **Time of Day**
  - Press ENT key to select time of day. The display will indicate the following:
    - Press ENT key to advance through the following items; starting with the display format which is defaulted to 24 Hr:
      - Display format; 24 Hr or 12 Hr, will indicate am (pm if in 12 hr)
      - Hour
      - Minute
      - Second
    - Press ↑ or ↓ key to change value of highlighted item
    - Press ENT key to accept value and advance through the items. On the last item the display will return to the time menu.

- **Auto Timer Duration**

Auto timer duration timers are countdown timers for the functions displayed once time is entered into a function. The timer will begin to countdown upon the start of that function (i.e. press UV light key to start timing the UV light). The LED indicator above the function key will start to blink indicating the timer function. If the LED indicator was full on, no timer function is present. As the timer expires the function will turn off.

Each timer will indicate the run time in hours and minutes. The minute hold will increase or decrease in 15 minute intervals. The maximum timer duration is 8 hours.

Auto Timer Duration (hh.mm)	
Fluorescent Light	7:00
Outlet Power	8:00

- Press ↑ or ↓ key to select menu item
- Press ENT key to highlight time display
- Press ↑ or ↓ key to desired time.
- Press ENT key to accept time value

### 6.1.8.3 Blower On/Off password (default off)

Blower On/Off password allows the cabinet user to place a 3 key sequence requirement to turn on the blower. The 3 key sequence will be a combination of the blower and hidden key (hidden key is located just above blower LED under the center of the Airflow symbol). During the 3 key sequence, the first 2 key strokes will not have any audible feedback. The last key stroke will have the normal audible feedback indicating a successful password. The 3 sequence combinations are the following:

None  
B-B-H  
B-H-B  
B-H-H  
H-B-B  
H-B-H  
H-H-B

To select a password sequence, perform the following:

- Press ↑ or ↓ key to select menu item
- Press ENT key to highlight the password
- Press ↑ or ↓ key to desired password
- Press ENT key to accept password

## 6.2 Operating Guidelines

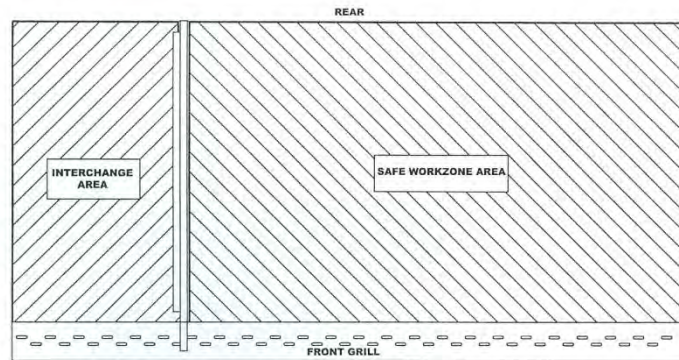
The intent herein is to present general operational guidelines that will aid in the use of the Isolator to provide a sterile negative pressure work environment for the compounding of hazardous drugs. Regulatory and recommended guidelines, published by USP, ASHP, NIOSH, and the state boards must be observed.

Procedure protocols defined in terms of the Isolator or control concepts unique to the Isolator must be developed in order to obtain a maximum potential for drug compounding efficiency and sterility. The pre-planning necessary to develop these protocols is based on several fundamental considerations and each will contribute to optimum benefits for the Isolator.

- a. Know your "Safe Working Area"
- b. Product movement
- c. Utilize unidirectional airflow
- d. Employ aseptic techniques

### 6.2.1 Know Your "Safe Working Area"

The Isolator has two distinct areas, the interchange area, and the work zone area. The interchange area has constant unidirectional airflow from the supply HEPA filter. This area remains at ISO Class 5 when the exterior access door is closed. The work zone area also has constant unidirectional airflow from the supply HEPA filter. This area will remain at ISO Class 5 even if the exterior access door is open, however if both interior and exterior access doors are open bypassing the mechanical interlock, the possibility of contamination migrating into the work zone exists. In addition, if the front-hinged window is opened, bypassing the lockable handles, contamination will migrate into the workzone and potential exposure to hazardous drug residue will occur.



### 6.2.2 Product Movement

Always plan the movement in and out of the Isolator. The source of contamination is typically the room environment and the material handling process itself. Planning movement in and around the Isolator will increase efficiency and minimize the risk of contamination.

In general, terms, the Isolator interior door should always remain closed unless moving material from the interchange area to the workzone. This is also true for the Isolator's exterior door. Typical product movement would be to open the exterior door, move materials into the interchange area and close the exterior door. **NuAire recommends a minimum of 1 minute pass-through purge or wait time** for material removal and possibly more depending upon volatility and quantity of hazardous drugs compounded. This will assure the vertical unidirectional airflow within the pass-through chamber has time to dilute and flush hazardous drug residue from the compounded materials. Then, use the glove ports to access the interior door, open and move materials into the workzone just inside the interior door. Then close the interior door, remove any final packaging and wipe down materials using first air or laminar airflow placing them in final position to perform the aseptic compounding procedure. Then reverse the material movement procedure to remove material from the Isolator. During material removal, perform wipe down as required to assure no hazardous drugs are present on material.

### 6.2.3 Utilize Unidirectional Air Flow

The operator must keep two important facts in mind: (1) The air, as supplied to the work area through filters from the top, is contaminant free and (2) airborne contamination generated in the work area is controlled by the unidirectional flow of parallel air streams in a top-to-bottom direction.

A solid object placed in a unidirectional air stream will disrupt the parallel flow and consequently, the capability of controlling lateral movement of airborne particulates. A cone of turbulence extends below the object and unidirectional air stream is not regained until a point is reached downstream, approximately equal to three to six times the diameter of the object. Within the parameters of this cone, particles may be carried laterally by multidirectional eddy currents.

Transfer of viable materials and manipulations, which may generate aerosols, should not be performed above sterile or uninoculated materials. Items should be localized on the work surface in "clean" and "dirty" groups.

### 6.2.4 Employ Aseptic Techniques

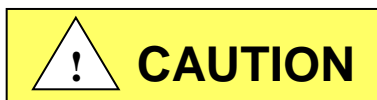
The operator must not assume an attitude of "let the Isolator do it" when performing procedures within an Isolator. Properly balanced and properly used Isolators will do an excellent job of controlling airborne contamination, but the Isolator will not eliminate contact transmission of contamination. Normal pharmacy contamination control procedures and basic aseptic techniques are necessary to obtain maximum benefits from the Isolator.

## 6.3 Operating Sequence

### 6.3.1 Start Up

Turn on Isolator blowers and lights; check pressure gauges on control panel to assure positive pressure is registering. Per USP 800, the recommended standard operating procedure states, "When LAFWs or barrier isolators are used as the ISO Class 5 air quality environment, their blowers must be operated continuously during compounding activity, including during interruptions of less than 8 hours. When the blower is turned off and before other personnel enter to perform compounding activities, only one person can enter the contiguous buffer area for the purposes of turning on the blower (for at least 30 minutes) and of sanitizing the work surface". However, through product testing, the Pharmagard can achieve an ISO Class 5 environment in less than 1 minute. Adding a margin of safety to this value, NuAire recommends a minimum of 5 minutes to establish the ISO Class 5 environment within the workzone.

### 6.3.2 Wipe Down



**Hinged window should never be opened unless interior is known to be free of hazardous drug residue or appropriate precautions are taken (proper PPE) per facility Standard Operating Procedures (SOP's).**

At the beginning of each compounding activity session, and after liquids are spilled, the surfaces of the direct compounding environment are first cleaned with *Purified Water* to remove water-soluble residues. Immediately thereafter, the same surfaces are sanitized with sterile 70% isopropyl alcohol, or other effective antimicrobial agents, using non-lint wipe.

**CAUTION: USE OF CHLORINATED OR HALOGEN MATERIALS IN THE ISOLATOR MAY DAMAGE STAINLESS STEEL.**

### 6.3.3 Materials & Equipment

The apparatus and materials should next be placed into the Isolator. All normal work material should enter via the exterior and interior doors. **At no time should both doors be open simultaneously.**

All materials should be staged away from the Isolator, shipping containers, and cardboard discarded. The materials should then be brought over to the Isolator via a dedicated cart or other material moving device. Then open the exterior door, move materials into the interchange area. Once all the materials are placed into the interchange chamber on the slide tray, close the exterior door. Open interior door and pull the slide tray into main chamber, which should be considered a dirty area. Remove final packaging using the unidirectional or first air and wipe down materials as they are placed in the center of the workzone ready for use in compounding.

#### 6.3.4 Perform Work

The work can now be performed.

- a. After proper introduction into the Isolator of supply items required for and limited to the assigned operations, they are so arranged that a clear, uninterrupted path of HEPA-filtered air will bathe all critical sites at all times during the planned procedures. That is, no objects may be placed behind an exposed critical site in a horizontal position or above an exposed critical site in a vertical position.
- b. If totes, plastic bags, or transport bags are used for material handling, these items should not be brought into the main chamber during the compounding process. These items should be left on the slide tray to minimize exposure to hazardous drugs and minimize potential for dragout during the removal process.
- c. All supply items are arranged in the Isolator to reduce clutter and to provide maximum efficiency and order for the flow of work.
- d. All procedures are performed in a manner designed to minimize the risk of touch contamination. Sterile double gloves are sanitized with adequate frequency with an effective disinfectant.
- e. All rubber stoppers of vials and bottles and the neck of ampuls are sanitized with 70% isopropyl alcohol before the introduction of a needle or spike for the removal of product.
- f. After the preparations of every admixture, the contents of the container are thoroughly mixed and then inspected for the presence of particulate matter, evidence of incompatibility, or other defects.
- g. For the transfer process, all compounding should have ceased before the internal transfer chamber door is opened. In particular, a second technician should not add or remove compounding materials from the transfer chamber while active compounding is conducted in the main chamber.
- h. Surface decontamination of the preparation before removal from the main chamber should reduce hazardous drug contamination. Surface decontamination may be accomplished using alcohol, sterile water, peroxide, or sodium hypochlorite solution provided the packaging is not permeable to the solution and the labels remain legible and intact.
- i. After procedures are completed, used syringes, bottles, vial, and other supplies are removed or discarded, but with a minimum of exit and re-entry into the Isolator to minimize the risk of introducing contamination into the septic work space

The above information along with the various testing results provides location, operation, and usage information required by the USP 800. Additional work practice information is available from USP, ASHP and NIOSH. **6.3.5**

#### **Terminal Purging & Wipe down**

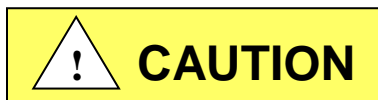
Following completion of work, allows the Isolator to run for 2-3 minute period without personnel activity to purge the unit. The decontamination of the interior surfaces should be repeated after removal of all materials, etc. A careful check of grills and diffuser grids should be made for spilled or splashed nutrients, which may support fungus growth, and resulting spore liberation that contaminates the protected work environment.

#### 6.3.6 Paper Catch

A permanent paper catch is installed behind the rear divider panel of the work zone. This area forms the return air path to the motor/blower; and if the airflow is blocked, it could seriously affect the performance of the Isolator. Therefore, **THE PAPER CATCH SHOULD BE CHECKED ON A ROUTINE** basis if procedures dictate the use of paper products. Any paper removed must be properly disposed.

#### 6.3.7 Prefilters

Located on top of the Isolator, on each side of the exhaust HEPA filter housing, is a prefilter. This area forms the air path to the supply motor/blower. If the air flow is blocked by excessive buildup of particulate the performance of the cabinet could be seriously affected. Therefore, **THE PREFILTERS SHOULD BE CHECKED NO LESS THAN ON A MONTHLY BASIS**. The prefilter may be vacuumed to remove particulate debris. The prefilters may be replaced as necessary (see replacement parts list).



**In order for the Isolator to function properly,**  
the correct prefilters must be in place.

#### 6.3.8 Shut Down

Turn off blowers and lights.

Do not use Isolator as a depository for excess lab equipment during periods of non-operation.

## 6.4 Ergonomics

Ergonomics, the study, or accommodation of work practices is extremely important for proper Isolator usage and user health and safety. An evaluation of normal work practices should be performed with each user when working in an Isolator. Evaluation criteria should be at a minimum:

- a. Proper user posture
- b. Effective work zone layout for work practice
- c. Vision or sightlines

For each of the above evaluation criterion, several aids may be supplied to accommodate the user.

- Ergonomic chair - A six-way articulating seat and back control for personalized adjustment to assure proper user posture. Be sure feet are resting on the floor, chair foot support or foot rest. Also, be sure back is fully supported with proper chair adjustments.
- Forearm/armrest support - The Isolator is provided with glove ports that provide forearm support. Periodic mini-breaks during work practice should be taken resting forearm to avoid stress and fatigue.
- Effective work zone layout - Always prepare your work procedure to minimize reach to avoid neck and shoulder stress and fatigue. Rotating tables are optional to maximum work zone and minimize reach.
- Vision and sightline - Always prepare your work procedure to eliminate glare and bright reflections on the window. Keep your window clean and sightlines clear to your effect work zone.

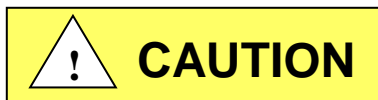
NuAire offers many ergonomic aids. Please visit our on-line store website at [www.scientificvisions.com](http://www.scientificvisions.com).

## 6.5 Cleaning Procedures

### 6.5.1 General

Cleaning laboratory equipment is important in terms of both functionality and general good housekeeping. The information provided below is intended to aid the development of facility Standard Operating Procedures (SOP's) for cleaning the equipment. It is strongly recommended that all cleaning materials used be tested and verified in terms of both effectiveness and material compatibility before they are written into the cleaning SOP documentation.

- a. Raise the hinged window to a full-open position or leave closed cleaning through the gloves. In either case, the isolator blower should remain on during the process.



**Hinged window should never be opened unless interior is known to be free of Hazardous Drug residue or appropriate precautions are taken (proper PPE) per facility Standard Operating Procedures (SOP's).**

- b. Apply appropriate cleaning material or surface disinfectant to surfaces. Most surface disinfectants require a specific contact time depending the materials used within the work zone. **CONSULT APPROPRIATE DISINFECTANT DOCUMENTATION FOR PROPER APPLICATION AND SAFETY PRECAUTIONS.**

b-1. Polycarbonate (Covestro® Makrolon®AR) has noted material compatibility concerns (see polycarbonate compatibility section). They recommend the use of Hydrogen Peroxide based materials such as the following:

- Steriplex SD
- Safetec surface wipes
- Peridox RTU

It is recommended to AVOID the use of cleaning materials that contain Chlorine, Quaternary Ammoniums and Phenol's.

If the polycarbonate is lightly scratched, it may be able to be polished out with Mirror Glaze Plastic Polish or similar.

Further information may be available from [www.covestro.com](http://www.covestro.com)

b-2. Stainless steel (type 304) has noted material compatibility concerns with Acids, Chlorides and Halogens. **IF THESE MATERIALS ARE USED AND ALLOWED TO BE LEFT ON THE STAINLESS STEEL SURFACE, OXIDATION AND DEGRADATION WILL OCCUR.** Only by re-wiping surfaces with either sterile water or 70% IPA will remove harmful materials from the stainless steel surface.

Further information is available at the following: [http://www.parrinst.com/wp-content/uploads/downloads/2011/07/Parr\\_Stainless-Steels-Corrosion-Info.pdf](http://www.parrinst.com/wp-content/uploads/downloads/2011/07/Parr_Stainless-Steels-Corrosion-Info.pdf)

NOTE: NuAire does not offer any product warranty with respect to cleaning material compatibility. **USE AT YOUR OWN RISK!** The information provided above is from raw material suppliers and known general source documents for use to develop application cleaning SOP's.



NOTE: When cleaning the work area for the first several times, the new metal surfaces may produce some dark discolorization on the white cleaning wipes. Repeated cleaning will continuously reduce the amount of the discolorization material on the cleaning wipes over time.

c. After the cleaning process is complete, NuAire recommends a minimum of 5 minutes to establish the ISO Class 5 environment within the work zone.

## 6.6 Sleeve/Glove Usage

The Pharmagard Isolator utilizes Nitrile sleeves and gloves. Nitrile, which is known as Butadiene Acrylonitrile, is made as a synthetic polymer. Nitrile offers great properties for both sleeve and glove application.

Nitrile:

- is flexible and shows outstanding tensile and compression stress qualities;
- offers strong resistance to most aromatic hydrocarbons, petroleum solvents, oils, fats, acids, and greases;
- is recommended for ethanol, gasoline, hexane, isopropanol, turpentine, and xylene;
- is not prone to induce allergic reactions;
- dissipates electrostatic charge as well;
- resists puncture and offers excellent abrasion protection;

The NU-NTE800 utilizes a smooth sleeve configuration to aid in cleaning and usage. In addition, the gloves can be removed from the sleeve, as well as the sleeve can be removed from the glove port. Changing of the gloves or sleeves can be accomplished without exposure to the Isolator workzone. Please refer to BCD-10483 for sleeve/glove replacement procedure.

Depending upon Isolator usage, NuAire typically recommends sleeve/glove replacement on the following schedule:

- Sleeve – Once every six months
- Gloves – Daily

Of course, sleeve/glove replacement is largely dependent upon usage and wear, so more frequent replacement may be necessary. Reference ASHP and NIOSH for additional guidance documents. See NU-800 Isolator Replacement Sleeve/Glove Procedure, drawing BCD-10483.



## 7.0 General Maintenance



All maintenance actions on this equipment must be performed by a qualified technician who is familiar with the proper maintenance procedures required for this equipment. This includes both certification as well as repair.


### 7.1 Decontamination

No maintenance should be performed on the interior of the Isolator (area behind access panels) unless the Isolator is known to be chemically inert. Surface disinfection is performed as specified in the cleaning procedures.

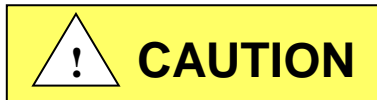
If fumigation decontamination is necessary, use the following procedure:

1. Place decontamination equipment inside the work area. Reference decontamination procedure, per NSF Standard 49, Annex G, using the following chart to calculate chemical requirements.

Isolator Size	400	600
Isolator Dimensions	50 x 48 x 25 ¾ in. (1.27 x 1.22 x .65m)	74 x 48 x 25 ¾ in. (1.88 x 1.22 x .65m)
Isolator Volume	35.7 cu. ft. (1.01 cu.m)	52.9 cu. ft. (1.50 cu.m)

 **Note:** The outlets in the work area are energized as long as the Isolator is plugged in and switched on the front panel. Unplug the Isolator before decontamination equipment is plugged into these outlets or run the decontamination power cords under the front seal area.

2. Use duct tape and plastic to seal the exhaust area.



**BE SURE ISOLATOR IS TOTALLY SEALED TO PREVENT ANY LABORATORY EXPOSURE TO DECONTAMINATION GAS.**

3. Perform decontamination procedure per NSF Standard 49, Annex G.

If the Isolator has been used to prepare antineoplastic drugs, (chemotherapy), or other toxic chemicals, decontamination of the Isolator *cannot* be accomplished by the above procedure. It is recommended that the following protective measures be taken:

1. Prior to beginning decontamination or cleaning activity, proper Personnel Protection Equipment (PPE) must be used, for example; Tyvek<sup>1</sup> isolation gown, two pair of vinyl gloves, and a full-faced HEPA filtered respirator. After completion of procedure, all used protection garments should be disposed of by placing in 4-mil plastic bags and labeled (Chemotherapy Waste) for disposal. For the purpose of this procedure, the term **CLEANING** is defined as the operation of wiping down with a cloth wet with a clean hot (above 60°C) detergent solution or other appropriate cleaning solution, followed by wiping down repeatedly with sterile water to rinse. All used cloths shall be disposed of by placing in 4-mil plastic bags and labeled (Chemotherapy Waste) for disposal.



**CAUTION: With the window in the full open position, personnel protection is compromised and a full-faced HEPA filtered respirator must be worn.**

2. Unlock and open hinged window and secure in full open position. Clean all readily accessible surfaces of the Isolator, interior walls, work surfaces (both sides), interior base and grills.
3. Remove supply diffuser and clean both sides.
4. If filter replacement or blower service is required, use the procedure found on the following pages along with the above information to service the Isolator safely.

<sup>1</sup> Available from Lab Safety Supply, Janesville, WI 53547-1368, or other laboratory, industrial, or hospital supply distributors.

## 7.2 Fluorescent Lamp, Bulb Replacement

The one (T8) fluorescent bulb is cool white, rapid start and placed external to the Isolator to aid maintenance and minimize heat build-up within the Isolator. The life rating of the bulb is 9000 hours based on three-hour burning cycles.

To replace a bulb, it is necessary to remove the lamp assembly.

1. Switch Isolator light switch off.
2. The entire lamp assembly is held fixed to the front viewing by two stainless steel acorn nuts. Simply remove the acorn retaining nuts and washers and pull the lamp assembly off in a horizontal direction.
3. The lamp bulb is removed by displacing the bulb to one side against the compressible bulb holder.
4. Reverse the procedure to reinstall the lamp assembly.

## 7.3 HEPA Filter Replacement (BCD-18122 or BCD-18123)

The HEPA Filters under normal usage and barring an accident (a puncture) do not need replacement until the downflow velocity cannot be maintained. This may permit the average downflow velocity to be as low as 45 LFPM (.23 m/s).

The HEPA Filters should not be replaced until the entire Isolator is known to be chemically "clean".

### 7.3.1 Procedure

**CAUTION: Disconnect electrical power from the unit before attempting any maintenance action.**

**Step 1:** Remove screws at each upper side of the control center and allow the control center to rotate down, resting on the safety straps.

**Step 2:** Remove front filter panel, which is held into position by Phillips pan head screws.

 **NOTE: The screws have O-rings and should be replaced if damaged or badly deformed.**

The interior of the Isolator is now fully exposed for replacement of the filters and/or motor/blower.

#### **Step 3: Filter Removal**

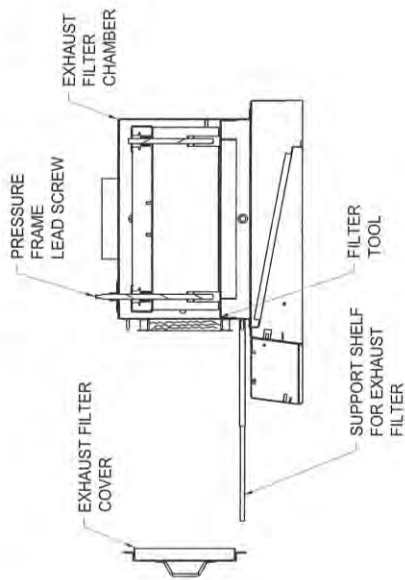
- a. To remove the supply HEPA filter:
  1. Remove the two filter clamp bolts by turning counter clockwise
  2. Lift the permanent plenum and hold up with wire strap or clip.
  3. Carefully remove the supply filter.
- b. To remove the intake filter from top of Isolator:
  1. Relax the filter seal loading mechanism by turning the two nuts counter clockwise until one can see a definite release of the loading springs. Remove nuts, washers, springs, etc.
  2. Pull up the exhaust frame free and remove the filter.
- c. To remove the exhaust HEPA filter from top of Isolator:
  1. Remove the exhaust housing front panel via screws.
  2. Lower filter into removal position by turning large black knobs inside housing counter clockwise until filter can be removed.
  3. Remove filter by pulling forward

#### **Step 4: Filter Replacement**

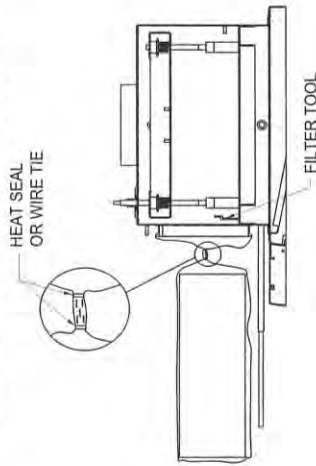
To replace any of the filters, reverse the above steps.

REV	ECO	DESCRIPTION	DATE	DRFT	CHKD
A	12928	RELEASED TO PRODUCTION	02/02/16	TH	DSH

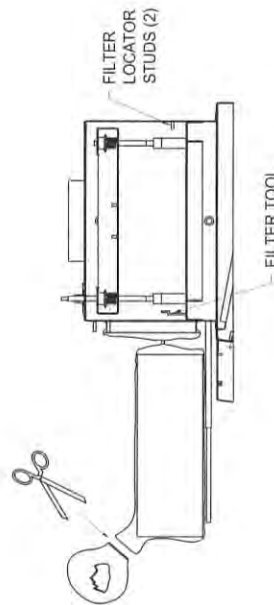
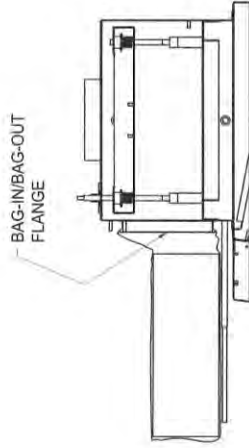
STEP 1. REMOVE THE EXHAUST FILTER COVER. NEXT LOOSEN THE EXHAUST FILTER PRESSURE FRAME USING THE LEAD SCREW TO DO SO. USE THE ENCLOSED TOOL TO PRY AND LOOSEN FILTER. REMOVE SHELF SUPPORTS FROM INSIDE THE EXHAUST FILTER COVER AND ATTACH TO COVER MOUNTING STUDS AT FILTER END. PULL THE OLD FILTER OUT INTO THE BAG OUTSIDE THE EXHAUST CHAMBER ONTO A SUPPORT SHELF. (NOTE: BE SURE BAG IS SECURELY ON FRAME. IF NEEDED USE DUCT TAPE TO SECURE.)



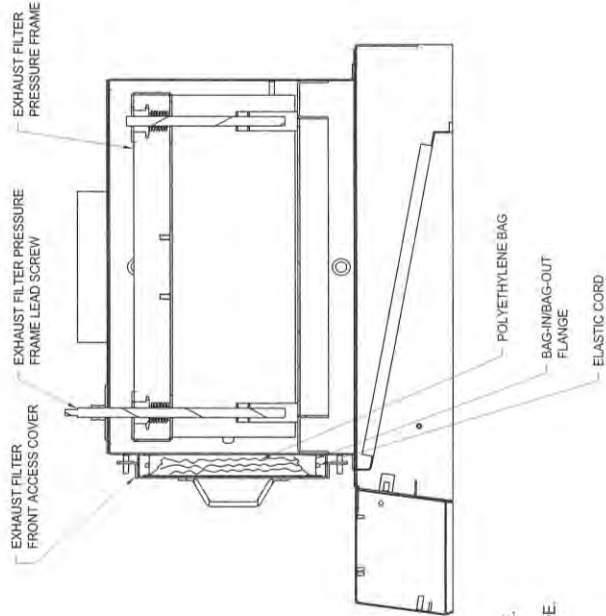
STEP 2. HEAT SEAL OR WIRE TIE AT A POINT BETWEEN THE OLD FILTER AND THE BAG-INBAG-OUT FLANGE. HEAT SEALED OR WIRE TIED AREA SHOULD BE WIDE ENOUGH SO THAT WHEN THE BAG IS CUT WITH THE SCISSORS, THE SEAL REMAINS INTACT ON BOTH SIDES OF THE CUT OR HEAT SEAL OR WIRE TIE 2 SEAMS AND CUT BETWEEN THE TWO. DISPOSE OF THE CONTAMINATED FILTER. RETAIN FILTER TOOL NEAR THE BAG-INBAG-OUT FRAME.



STEP 3. PUT THE NEW FILTER IN A CLEAN PLASTIC BAG. BE SURE TO APPLY A LITTLE SILICON GREASE TO THE FILTER GASKET BEFORE PUTTING IN THE PLASTIC BAG. SECURE THE NECK OF THE NEW BAG OVER THE OLD ONTO THE FLANGE OF THE BAG-INBAG-OUT RING. (AGAIN USE DUCT TAPE AS NECESSARY TO SECURE.)



STEP 4. PULL THE OLD BAG STUB AWAY FROM THE BAG-INBAG-OUT FLANGE AND WORK INTO THE REAR OF THE NEW BAG. HEAT SEAL OR WIRE TIE AND CUT OFF PORTION CONTAINING THE OLD BAG STUB. PUSH THE NEW FILTER INTO THE EXHAUST CHAMBER UNTIL IT TOUCHES THE REAR FILTER LOCATOR STUDS AND RE-CLAMP THE EXHAUST FILTER PRESSURE FRAME. FOLD THE NEW BAG INSIDE THE CAVITY AND REPLACE THE EXHAUST FILTER CHAMBER FRONT COVER. THE FILTER/SEAL INTEGRITY CHECK MAY NOW BE MADE.



THE BAG-INBAG-OUT PROCEDURE MAINTAINS A BARRIER BETWEEN THE OPERATOR AND DANGEROUS MATERIAL. THE CONTAMINATED FILTER CAN BE REMOVED FROM THE AREA AND A NEW FILTER INSTALLED WITHOUT EXPOSING PERSONNEL. SEAL CHAMBER AND DECONTAMINATE PER NIH/NSF PROTOCOL BEFORE STARTING EXHAUST FILTER REPLACEMENT PROCEDURE. PLEASE NOTE THAT THE POLYETHYLENE BAG IS SECURED TO THE BAG-INBAG-OUT FLANGE WITH AN ELASTIC CORD. IT IS RECOMMENDED THAT DUCT TAPE BE ADDED TO THIS AREA TO AID IN HOLDING THE BAG ONTO THE BAG-INBAG-OUT FLANGE DURING THE EXHAUST FILTER REPLACEMENT PROCEDURE. REFER TO STEP 1-4 FOR DETAILED INFORMATION.

**ORIGINAL**

NU-NTE800 BAG-IN BAG-OUT  
EXHAUST REMOVAL PROCEDURE

DFTM	TH	02/02/16	CHKD	DSH	SHEET	1 OF 1
DRAWING NUMBER			<b>BCD-18123</b>			
						<b>A</b>

## 7.4 Motor/Blower Replacement

### 1. Supply Motor/Blower



**CAUTION:** Disconnect electrical power from the unit before attempting any maintenance action.



**Note:** Supply HEPA filter must be removed to access both motor/blowers.

- a. Remove screws at each upper side of control center and allow the control center to rotate down, resting on the safety straps.
- b. Remove front filter panel, which is held into position by Phillips pan head screws.



**Note:** The screws have o-rings and should be replaced if damaged or badly deformed.

- c. Remove 2 hand huts from the rear of the blower plenum. Remove hardware from the front of the blower plenum.
- d. The motor/blower is accessible by removing the blower plenum. The motor/blower is secured to the top by (4) fasteners. Disconnect electrical connections as necessary to free the motor/blower.

### 2. Installation



Re-install motor/blower by reversing the above steps.

## 7.5 Airflow Control System Setup and Calibration

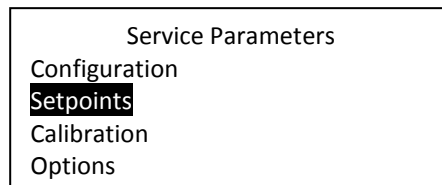
### 7.5.1 General

The operation of the NU-800 cabinet requires that the setup and calibration procedures be performed in order to certify or commission the cabinet for usage. The setup and calibration procedures performed **ONLY BY THE CABINET CERTIFIER** ensure that cabinet's setpoints are verified and that the airflow monitor sensors are calibrated to read the correct values. Press MENU to access Calibration/Service parameter.



To enter the service parameter menu, perform the following:

- Press and hold  key, then press ENT ↑ and ↓ keys sequentially releasing the  key after the 3 key sequence.

The following service parameter display should appear

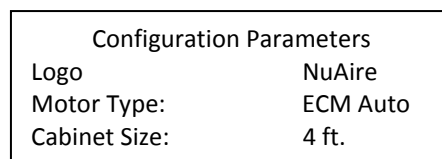
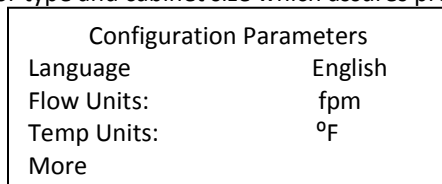


Navigation through the service parameter menu is the same as the operator menu.

- Press ↑ on ↓ keys to select a menu item which will be highlighted inversely. Menu selection moved in a round robin pattern.
- Press ENT key on a selected menu item will either:
  - Drill further down the menu tree
  - Allow editing of the item value which will now be highlighted.
    - Press ↑ or ↓ key to change the selected value
    - Press ENT key to accept the change
    - Press  key to cancel the change
- Press  key to back up one level or repeated times to return to normal run or standby mode.

### 7.5.2 Configuration Parameters

Configuration parameters identify both user desired and required functional control system characteristics. User desired parameters includes language, flow units, temp units and logo. Required functional parameters include motor type and cabinet size which assures proper performance characteristics.



Parameter value choices:

- Language: **English**, Spanish, German, French, Chinese, Japanese
- Flow Units: m/s, **fpm**
- Temp Units: °C, **°F**
- Logo: NuAire
- Motor Type: ECM AUTO, **EC FIXED**, ECM FIXED
- Cabinet Size: 3 ft., **4 ft.**, 5 ft., 6 ft. Lam 3-4 ft., Lam 5-6 ft.



**Bold** items represent default parameters

 **Note: Motor Type must be configured to EC Fixed in this menu.**

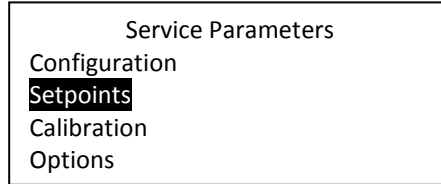
### 7.5.3 Option Parameters

The option parameter menu allows **A QUALIFIED TECHNICIAN** to configure several different optional parameters per the menu below.



To enter the service parameter menu, perform the following:

- Press and hold  key, then press ENT ↑ and ↓ keys sequentially releasing the  key after the 3 key sequence.

The following service parameter display should appear

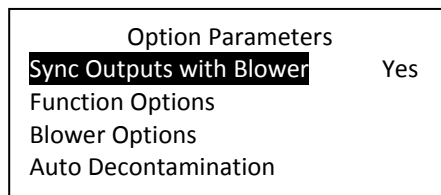


Navigation through the service parameter menu is the same as the operator menu.

- Press ↑ on ↓ keys to select a menu item which will be highlighted inversely. Menu selection moved in a round robin pattern.
- Press ENT key on a selected menu item will either:
  - Drill further down the menu tree
  - Allow editing of the item value which will now be highlighted.
    - Press ↑ or ↓ key to change the selected value
    - Press ENT key to accept the change
    - Press  key to cancel the change
- Press  key to back up one level or repeated times to return to normal run or standby mode.

To enter the option parameter menu, you must first enter the service parameter menu.

Each parameter sub-menu will be described as well as the display will the default conditions as shown.



#### 7.5.4 Sync Outputs with Active Blower

Sync outputs with active blower allows for the listed functions to be turned on and off automatically when the blower is actively running. If the blower is pending (blinking LED above blower switch), these listed functions will not turn on if selected as active. ONLY when the blower is actively running (except for the 15V DC output) will these functions turn on.

Sync with Active Blower	
Fan Relay:	No
Fluorescent Light:	No
15 Volt DC Output	Yes
Accessory Outlet:	No
Outlet Power:	No

Fan Relay - Normally the fan relay will activate when the blower switch is pressed. Blower can either be actively running or pending. If the fan relay sync is active the blower must be actively running for the relay to change state. Fan relay sync must be NO in order for the exhaust blower on the NU-NTE800 to activate when the supply blower switch is pressed.

Fluorescent Light – Normally the fluorescent light is turned on via the fluorescent light key. If the fluorescent light sync is active; the blower must be actively running for the fluorescent light to turn on. The fluorescent light should be synced to the internal blower. This will ensure that compounding will not take place when blower is off.

15Volt DC Output – Normally the 15 Volt DC output located on the control board is on when power is applied to the board. If the 15 volt DC output is active, the blower switch must be pressed for the 15 volt DC output to turn on.

Accessory Outlet – Normally the accessory outlet is on all the time. If the accessory outlet sync is active, the blower must be actively running for the accessory outlet to turn on.

Outlet Power – Normally the outlet power is turned on via the outlet key. If the outlet power sync is active, the blower must be actively running for the outlet power to turn on.

#### 7.5.5 Function Options

Function Options	
Disable Intelliflow:	Yes

Disable Intelliflow – If this function is active. All airflow display and alarm functions are turned off.

**The disable Intelliflow option must be Yes in this menu.**

## 7.5.6 Blower Options

Blower Options	
Manual Blower Restart:	No
Require Password:	No
Blower Running Hours:	6234
Blower Options	

Auto Blower Restart – Normally when the blower is actively running and a power interruption occurs. The blower will automatically come back on when power is restored. If this function is turned off, the blower will not automatically come back after a power interruption, but would require the user to press the blower key to restart the blower.

Require Password – Normally it is not required to use a password (i.e. 3 keypress sequence of the blower and hidden key). If the option is turned on, it would be required to use the correct password to turn on the blower. The default password once turned on is (blow-hidden-blow keys in sequence). The password can be changed in the main menu.


Blower Running Hours – Blower running hours is the accumulated time the blower is actively running.

## 7.5.7 Airflow Calibration



**Failure to calibrate airflow to the specified requirements may result in unsafe conditions of performance (i.e. product and/or personnel protection, noise and vibration)**

The NU-NTE800 airflow calibration consists of adjustments to balance the airflow within the Isolator. **THIS WORK SHOULD BE DONE ONLY BY A QUALIFIED TECHNICIAN WHO CAN MEASURE THE AIRFLOW FROM THE FILTERS WITH A SUITABLE VELOMETER.** NuAire provides an adjustment to calibrate the airflow and pressure within the Isolator. Using the supply airflow PWM signal, adjust via DC Motor Speed Control (explained in section 7.5.8).

 **Note:** The supply airflow is interlocked to the exhaust airflow via alarm monitor and an exhaust pressure switch. The alarm monitor measures pressure in the main chamber to assure there is enough exhaust flow to maintain the workzone negative pressure at  $-0.03''$  w.g. maximum. The exhaust pressure switch will also deactivate the supply blower (before the workzone pressure become positive).

Motor/blower voltage supply motor PWM signal (DC voltage) and the exhaust AC voltage should also be monitored and recorded upon final calibration. The motor voltage may be monitored using a digital voltmeter. The two test points to measure PWM signal to the supply blower are located on the main control module. These two test points are the red and green wires (PWM signal) from the ECM motor output on the main control board or the PWM signal test points (0 – 10 Vdc) are Black-Red on the ECM motor four pin connector. It may be easiest to measure this signal by following the cable to the bulkhead connector above the supply HEPA filter access panel.

The Isolator is considered to be certifiable if the following airflow measurements are present:

- a. Downflow average: 45 to 55 fpm (.23 to .28 m/s) minimum
- b. Isolator pressure: Work zone:  $-0.25''$  w.g.  $\pm 0.05''$  w.g.  
Interchange:  $-0.25''$  w.g. maximum (at least  $.05''$  w.g. less than workzone pressure)

**BEFORE STARTING AIRFLOW CALIBRATION PROCEDURE, LET THE ISOLATOR RUN FOR AT LEAST 10 MINUTES.**



### 7.5.8 Downflow Calibration

- Step 1: Place a velometer in the Isolator work zone on the horizontal plane 6 inches (152mm) from the supply diffuser. Spot check several points on the recommended downflow velocity test grid found in table 7.0.
- Step 2: If necessary, enter blower speed parameter.

Calibration Parameters	
Blower Speed	
Sensor value adjust	
Alarm validation Sec	5

- Step 3: Adjust blower speed with ↑ (increase) and ↓ (decrease) as needed.

Normal Blower Calibration	
0 rpm, 50.1%	
fpm, 0°	
Settling time	

- Step 4: Press enter after the 45 second setting time counter reaches 0. This will save the duty cycle %.

- Step 5: Back up to Service Parameter menu.

Service Parameters	
Configuration	
Setpoints	
Calibration	
Options	

- Step 6: Setpoint Parameters  
Setpoint parameters will display the value of the downflow as it was entered during the last calibration.

Setpoints	
DnFlow Set Pt	50

Select setpoints.

Change value of DnFlow SetPt: to the velocity value that was measured in Step 1.

- Step 7: Proceed to pressure calibration.

### 7.5.9 Isolator Pressure Calibration

Isolator pressure should be adjusted after the initial downflow calibration is complete to obtain a pressure of  $-0.25'' \pm .05''$  w.g. in the work zone.


### 7.5.10 Adjustment of the Supply Interlock Switch:

The supply interlock switch can be adjusted by adjusting the exhaust volume until pressure is raised to  $-.03'' \pm .01''$  w.g. on the work zone (main chamber) minihelic gage. Then adjust the supply interlock (normally open) pressure switch, which can be accessed by lowering the control panel and turning the dial on the pressure switch. Raise the control box back to operating position before testing the activation point of the pressure switch.

Test the activation point by raising and lowering the exhaust volume to verify the activation point (adjusting via exhaust fan potentiometer). Then bring exhaust volume back so main chamber pressure is  $-.25 \pm .05''$  w.g.

### 7.5.11 Adjustment of Differential Pressure between Main Workzone Chamber and Interchange Chamber

The pressure in the interchange chamber should be maintained at .05" w.g. lower than the pressure in the main workzone chamber. This pressure differential can be adjusted by changing the position of the slide baffles along the back wall below the paper catch. More negative pressure in the workzone can be obtained by creating a larger gap in the paper catch. This can be done by lifting the work tray, then loosen the hardware on the slide plate assembly.

 **Note:** The manometric gauge should be periodically checked for its zero reading. If the zero reading has drifted, re-zeroing is accomplished by unscrewing the front cover counterclockwise using a small sheet of rubber between the cover and the palm of the hand. Once the cover is removed, the zero-adjust screw is located behind the scale at the pair marked "zero". Use the hex Allen wrench provided (located in control center) and adjust until pointer is on zero. This must be done with the cabinet blower off and the control panel in its normal position. Once adjusted, replace cover.

## 7.6 Filter Integrity Check

In order to check filter and filter seal integrity, the HEPA filter media and seals must be directly accessible, by the measuring instrument. The challenge material (i.e. PAO) should be supplied in the rear center of the workzone over the intake slots. Introduce the challenge (i.e. PAO) through a finger of one of the disposable gloves in the front window.

### 7.6.1 Supply Filter


The diffuser plate placed below the HEPA to protect the filter during normal usage may be removed as follows: The diffuser is secured to the Isolator shell by #1/4-20 acorn nuts located immediately behind the front viewing window. After removing the fasteners, drop the front of the diffuser plate several inches and pull forward gently. Note that the diffuser is purposely a tight fit - it is secured to the back wall of the Isolator interior by a light push - fit with projecting studs. The upstream challenge port is located on the Isolator top panel.

### 7.6.2 Exhaust Filter

The exhaust filter can be scanned as normal. The upstream challenge port is located next to the exhaust filter housing on the Isolator top panel.

### 7.6.3 Intake Filter

The intake filter does not require testing, since the airflow will be taken directly into the supply HEPA filter.

 **NOTE:** If the upstream challenge port is deemed contaminated and not accessible, use both downflow and exhaust volume for determining challenge concentrations. Use following area information below with average downflow velocity and spot-checked exhaust velocities as measured to determine volume (CFM).

Model Size	Supply Area (ft <sup>2</sup> )	Exhaust Area (ft <sup>2</sup> )
400	6.94	.44
600	10.28	.44

#### Laskin Nozzle Concentration Formula

$$\frac{\# \text{ Nozzles} \times 135 \text{ CFM} \times 100 \text{ ug/L}}{\text{Downflow (CFM)} + \text{Exhaust (CFM)}} = \text{Challenge Concentrations (ug/L)}$$

**Table 7.0**  
Recommended Measurement Methods for Isolator Downflow

**Downflow Measurement**

- a. Recommended Instruments: TSI 8355 Thermo anemometer
- b. Procedure:  
Downflow velocities are measured on a grid; in a horizontal plane 6 inches (152mm) below the supply filter diffuser. Downflow velocities are typically taken with the hinged window closed.
- c. Test Data - Inches (mm):

400	7 (178)	14 (356)	21 (533)	28 (711)		
600	10 (254)	18 (457)	26 (660)	34 (864)	42 (1067)	50 (1270)
7 (178)						
12 (305)						

Number of Readings:	Average Velocity	ft./min. (m/s)
---------------------	------------------	----------------

- d. Acceptance Criteria:
  - 1. Average downflow velocity **45 to 55 fpm (.23 to .28 m/s)** minimum.
  - 2. Individual readings must be within  $\pm 20$  (factory)  $\pm 25\%$  (field) percent or  $\pm 16$  fpm of the average downflow velocity, whichever is greater.

**7.7 Cleanliness Classification Test for Pharmacy Application**

If this cabinet is going to be used within pharmacy, per USP800<sup>1</sup>, the cabinet must be tested to assure compliance to ISO 14644-1:1999, Cleanrooms and Associated Controlled Environments, Part 1: Classification of Air Cleanliness<sup>2</sup>. The cleanliness classification test is performed using a particle counter to measure particle counts within the cabinet workzone. Turn on cabinet and let warm up for several minutes. Turn on particle counter and flush out sample tubing line to remove latent particles. Set the particle counter to measure 0.5 micron or larger particles at the appropriate measuring rate.

*“Operational Particle Count Test<sup>3</sup>”*

Position the particle counter isokinetic probe at a point 6 inches (152mm) upstream of the aseptic manipulation area (hand convergence point) and mounted so as not to interfere with the operator’s hand movement. The pharmacy operator will simulate IV manipulation during the particle count test using non-hazardous materials. A minimum of three (3) 1-minute particle counts shall be sampled and recorded while the user simulates aseptic compounding manipulations.

*“At Rest Particle Count Test”*

Take 5 test points in 1-minute intervals on a grid, in a horizontal plane as measured approximately 6 inches (152mm) above the worksurface. The grid location is designed as the workzone center point and each corner measured 6 inches (152mm) from the inside perimeter.

Record the 5 particle count values for each of the test points over the 1-minute sample time.

All final count particle concentrations and calculated 95% upper confidence limit shall not exceed 3520 particles per cubic meter (ppcm) or 100 particles per cubic feet (ppcf).

### 7.8 Enclosure Integrity Test

The Isolator enclosure integrity test is performed to verify that no contamination entry points exist within the Isolator workzone. The enclosure integrity test is performed using a particle counter to measure particle counts within the Isolator workzone in specific locations, i.e. window seal, glove port, sleeves and gloves.

The particle count process would be to connect the input tubing to the test port provided on the Isolator both inside with several feet of tubing/sampling cone and outside. Turn on Isolator and let warm up for several minutes. Turn on particle counter and flush out sample tubing line to remove latent particles. Set the particle counter to measure 0.5 micron or larger particles at the appropriate measuring rate.

Scan all areas as described below in 1-minute intervals

- 2 inches from entire perimeter of hinged window gasket area
- 2 inches from perimeter of glove ports, sleeves and gloves
- 2 inches from internal interchange door perimeter seal

Record particle count values for each of the areas over the 1-minute sample time. During the scanning process, a momentary surge or spike of particle counts may be an indication of particle intrusion and must be investigated and corrected. All final count values shall be less than 100 ppcf or 3520 ppcm.

### 7.9 Main Control Board Description & Replacement

The main control board consists of one Printed Circuit Board (PCB) assembly. The assembly consists of a power supply, relay logic and an independent motor speed control.

**CAUTION: Disconnect electrical power from the unit before attempting any maintenance action.**

The main control board is fastened to the control center with (6) 6-32 studs, lockwashers and nuts. All electrical connections are made with removable terminals and/or Faston connectors. All AC circuits are fuse protected and when replacement is necessary, **USE ONLY FUSES OF SAME TYPE AND RATING FOR PROTECTION AGAINST RISK OF FIRE.**

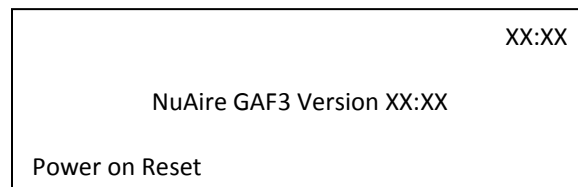
### 7.10 FlowGard™ Control Board Reset


The FlowGard™ control board has a reset function available for Qualified Service Personnel.

Master Reset – Resets all calibration, cabinet size, motor type/function and option settings back to their default condition. It is recommended to perform a master reset upon installation of replacement control board or if there seems to be intermittent functional abnormalities.

Perform the following sequence to accomplish a master reset:

- 1) Turn off all functions i.e. blower, lights, etc.
- 2) Press and hold alarm silence key for 10 seconds until alarm LED flashes, then release.
- 3) Press hidden key within 5 seconds of the alarm LED flashing. There will be a (3) beep confirmation that the reset has occurred.
- 4) Turn off cabinet (either unplug cabinet or use power switch on left side within control panel) then turn back on to reinitialize the FlowGard™ control board. Just as in the initial power up, the RED alarm LED will blink to indicate power up status along with the display message of power on reset.



- 5) Press  key to clear the power on reset message.
- 6) Enter into service parameters and input configuration, setpoints, calibration and option settings as required.

## 8.0 Error Indicators & Troubleshooting

Audible alarms and error indicators occur for a variety of reasons. Whenever an alarm condition is present, the audible alarm and error indicator will be presented and stay on until the error is cleared. When presented with an error indicator, please perform the following:

Step 1: NOTE ALL ERROR INDICATORS.

When the cabinet is running, any or all red indicators display an error.

Step 2: VERIFY ERROR INDICATORS.

Error indicators can be verified by turning the error function on/off.

Step 3: MONITOR RE-OCCURRENCE OF ERROR INDICATORS.

If re-occurrence of the error indicator is immediate or daily, use guide below to correct the situation.

**Error Indicator Troubleshooting Guide**

Error Indicator	Indicator	Correction
New firmware loaded	Message acknowledges new firmware was loaded into microprocessor	N/A
Isolator fluorescent lights will not turn on.		Check light fuse on main control board in control center. Check fluorescent lamps. Check voltage to light ballasts. Check ballast.
Isolator blower will not turn on.		Check exhaust system volume, which provides an interlock to the supply blower. Check interlock pressure switch. Check supply blower fuse on main control board in control center. Check voltage to supply blower on main control board in the control center and at bulkhead connector. Check wiring to blower. Check blower motor. (Note: blower motors have internal thermal protector. Let blower motor cool off for a minimum of 30 minutes to assure thermal protector is not open.)
Isolator outlets will not turn on.		Check outlet fuse on main control board in control center. Check voltage to outlets.
Blower/lights/outlet fuses continue to blow.		Check for short on main control board. Isolate output of circuit by disconnecting control center connectors, light circuit, motor voltage regulator, etc. to isolate the short.
Blower "on" is flashing but blower will not turn on.	Blower is in "pending" mode and is waiting for the exhaust pressure switch to close.	Check exhaust system volume, which provides an interlock to the supply blower. Check interlock pressure switch.
Blower Inhibited	Blower Inhibited Alarm Internal pressure too high within the main chamber.	<ul style="list-style-type: none"> <li>- Verify the proper function of exhaust motor.</li> <li>- Check pressure switch.</li> <li>- Verify correct speed of supply motor.</li> <li>- Verify anti chamber outer door is closed.</li> </ul>

## 9.0 Remote Contacts

### 9.1 Fan Relay Contacts

The fan relay contacts are single pole normally open or closed contact closure outputs, which are activated whenever the blower key is pressed. These contacts can be used to activate an exhaust fan relay. The contact points are located on main control module. Contact ratings are 250 VAC maximum at 2 Amps.

### 9.2 Pharmagard Digital Monitor Alarm Contacts

The Pharmagard Digital Monitor has alarm relay contacts (COM, NC, NO) whenever a pressure alarm occurs. The contact points are located on the monitor within the control center. Contact ratings are 250 VAC maximum at 2 Amps.

### 9.3 Exhaust Digital Monitor Alarm Contacts

The exhaust digital monitor has alarm relay contacts (COM, NO) whenever an exhaust pressure alarm occurs. The contact points are located on the side of the monitor. Contact ratings are 250 VAC maximum at 2 Amps.

## 10.0 Optional Equipment

### 10.1 Sharps/Garbage Disposal System for Hazardous Drugs

#### 10.1.1 General (BCD-13593)

The sharps/garbage disposal system for hazardous drugs provides a unique method to dispose of sharps and waste material within the Isolator during the Compounding Sterile Product (CSP) preparation process. The waste chute is designed with a large sealed stainless steel (SST) tube that extends from the worksurface to just under the bottom of the Isolator. The SST tube is covered within the workzone with a machined plastic stopper with a post to push wrapper materials down into the waste container. The waste container is located directly under the SST tube and held in place with a hinged platform. The waste containers top opening is inserted into the SST tube and sealed with a ring gasket as it is pushed up tight against the bottom of the Isolator.

The waste containers are locked into position with a spring lock handle. **UPON REMOVAL OF FULL SHARPS CONTAINERS, BOTH CONTAINERS MUST BE SEALED WITH INNER SEAL LID BEFORE REMOVAL FROM ISOLATOR.** Then the transport lids should be snapped into place over the top of the inner seal lid and disposed of through the proper procedures of the facility as trace chemo waste. **FOLLOW ALL LOCAL, STATE AND FEDERAL GUIDELINES FOR DISPOSAL OF HAZARDOUS TRACE CHEMO WASTE AND SHARPS**

NuAire utilizes BD medical system waste and sharps containers and may be reordered through the NuAire on-line store, [www.scientificvisions.com](http://www.scientificvisions.com) or any BD medical system distributor.

<u>Description</u>	<u>BD#</u>	<u>NuAire#</u>
Container 5 Gal. Chemo Yellow	305114	X-980955-03
Container 5 Gal. RCRA Black	305116	X-980955-05

## 11.0 Electrical/Environmental Requirements

### 11.1 Electrical (Supply Voltage Fluctuation Not to Exceed +/- 10%)

*NU-NTE800-400	115V,	60Hz,	1 Phase,	6 Amps
*NU-NTE800-600	115V,	60Hz,	1 Phase,	8 Amps

\*UL/UL-C Listed

### 11.2 Operational Performance (for indoor use only)

Environment Temperature Range:	60°F-85°F (15°C - 30°C)
Environment Humidity:	Maximum relative humidity 80% for temperatures up to 31°C decreasing linearly to 50% relative humidity at 40°C
Environment Altitude:	6562 Feet (2000 meters) maximum

### 11.3 Light Exposure

Standard Fluorescent Lighting @ 150 ft. candles (1614 LUX) maximum intensity.

### 11.4 Installation Category: 2.0

Installation category (overvoltage category) defines the level of transient overvoltage, which the instrument is designed to withstand safely. It depends on the nature of the electricity supply and its overvoltage protection means. For example, in CAT II, which is the category used for instruments in installations supplied from a supply comparable to public mains such as hospital and research laboratories and most industrial laboratories, the expected transient overvoltage is 2500 V for a 230 V supply and 1500 V for a 120 V supply.

### 11.5 Pollution Degree: 2.0

Pollution degree describes the amount of conductive pollution present in the operating environment. Pollution degree 2 assumes that normally only non-conductive pollution such as dust occurs with the exception of occasional conductivity caused by condensation.

### 11.6 Chemical Exposure

Chemical exposure should be limited to antibacterial materials used for cleaning and disinfecting. **CHLORINATED AND HALOGEN MATERIALS ARE NOT RECOMMENDED FOR USE ON STAINLESS STEEL SURFACES.** Chamber decontamination can be accomplished by paraformaldehyde, vapor phased Hydrogen Peroxide or Ethylene Oxide without degradation of Isolator materials.

### 11.7 EMC Performance (classified for light industrial)

Emissions:	EN61326
Immunity:	EN61326



Class A equipment is intended for use in an industrial environment. In the documentation for the user, a statement shall be included drawing attention to the fact that there may be potential difficulties in ensuring electromagnetic compatibility in other environments, due to conducted as well as radiated disturbances.

# Environmental resistance of Makrolon® polycarbonate sheet

## Makrolon® POLYCARBONATE SHEET IS RESISTANT AT 70°F AND 0% STRAIN TO:

### CHEMICALS:

Amyl Alcohol	Chromic Acid (20%)	Lactic Acid (20%)	Potassium Bromate	Sodium Chloride
Aluminum Chloride	Citric Acid (40%)	Magnesium Chloride	Potassium Bromide	Sodium Hypochlorite
Aluminum Sulfate	Copper Chloride	Magnesium Sulfate	Potassium Nitrate	Sodium Sulfate
Ammonium Chloride	Copper Sulfate	Manganese Sulfate	Potassium Perchlorate	Stannous Chloride
Ammonium Nitrate	Formic Acid (10%)	Mercuric Chloride	Potassium Permanganate	Sulfur
Ammonium Sulfate	Formalin (30%)	Nickel Sulfate	Potassium Persulfate	Sulfuric Acid (10%)*
Antimony Trichloride	Glycerine	Nitric Acid (10%)	Potassium Sulfate	Sulfuric Acid (50%)
Arsenic Acid	Heptane	Nitric Acid (20%)	Silicone Oil	Tartaric Acid (30%)
Butyl Alcohol	Hydrochloric Acid (10%)	Oleic Acid	Silver Nitrate	Zinc Chloride
Calcium Nitrate	Hydrogen Peroxide (30%)	Oxalic acid	Sodium Bicarbonate	Zinc Sulfate
Chlorinated Lime Paste	Hydrofluoric Acid (10%)	Pentane	Sodium Bisulfate	
Chrome Alum	Isopropanol	Phosphoric Acid (10%)	Sodium Carbonate	

\*Sulfuric Acid at 1% attacks polycarbonate sheet

## COMMON HOUSEHOLD MATERIALS Makrolon® POLYCARBONATE IS RESISTANT TO:

### CHEMICALS:

Borax	Joy Liquid Detergent	Rum
Cocoa	Insulating Tape	Salad Oil
Cement	Linseed Oil	Salt Solution (10%)
Chocolate	Liquor	Soap (Soft/Hard)
Cod Liver Oil	Milk	Table Vinegar
Cognac	Mineral Water	Tincture of Iodine (5%)
Coffee	Mustard	Tomato Juice
Detergents	Olive Oil	Vodka
Fish Oil	Onions	Washing Soap
Fruit Syrup	Orange Juice	Water
Grapefruit Juice	Paraffin Oil	Wine
Gypsum	Rapeseed Oil	

## PETROLEUM PRODUCTS Makrolon® POLYCARBONATE SHEET IS RESISTANT TO:

Compressor Oil	Spindle Oil
Diesel Oil	Transformer Oil
Kerosene	Vacuum Pump Oil
Refined Oil	

Note: Elevated temperature and/or strain significantly alters resistance to industrial petroleum products.

## LIMITED RESISTANCE AT 70°F AND 0% STRAIN TO:

Antifreeze	Hydrochloric Acid (conc.)
Calcium Chloride	Milk or Lime (CaOH)
Cyclohexanol	Nitric Acid (conc.)
Ethylene Glycol	Sulfuric Acid (conc.)

## Makrolon® POLYCARBONATE SHEET IS NOT RESISTANT TO:

### CHEMICALS:

Acetaldehyde	Benzyl Alcohol	Chlorobenzene	Formic Acid (conc.)	Phosphorus Trichloride
Acetic Acid (conc.)	Brake Fluid	Chloroethene	Freon (refrigerant/propellant)	Propionic Acid
Acetone	Bromobenzene	Cutting Oils	Gasoline	Sodium Sulfide
Acrylonitrile	Butylic Acid	Cyclo Hexanone	Lacquer Thinner	Sodium Hydroxide
Ammonia	Carbon Tetrachloride	Cyclohexene	Methyl Alcohol	Sodium Nitrate
Ammonium Fluoride	Carbon Disulfide	Dimethyl Formamide	Nitrobenzene	Tetrahydronaphthalene
Ammonium Hydroxide	Carbolic Acid	Ethane Tetrachloride	Nitrocellulose Lacquer	Thiophene
Ammonium Sulfide	Caustic Potash Sol. (5%)	Ethylamine	Ozone	Toluene
Benzene	Caustic Soda Sol. (5%)	Ethyl Ether	Phenol	Turpentine
Benzoic Acid	Chloride	Ethylene Chlorohydrin	Phosphorus Hydroxy	Xylene

## Makrolon® POLYCARBONATE SHEET IS DISSOLVED BY:

Chloroform, Cresol, Dioxane, Ethylene Dichloride, Methylene Chloride, Pyridine

## EFFECTS OF MOISTURE ON Makrolon® POLYCARBONATE SHEET:

Makrolon Polycarbonate Sheet has good resistance to water up to approximately 150°F. Above this temperature, the effect of moisture is time-temperature related. Exposing Makrolon Polycar-

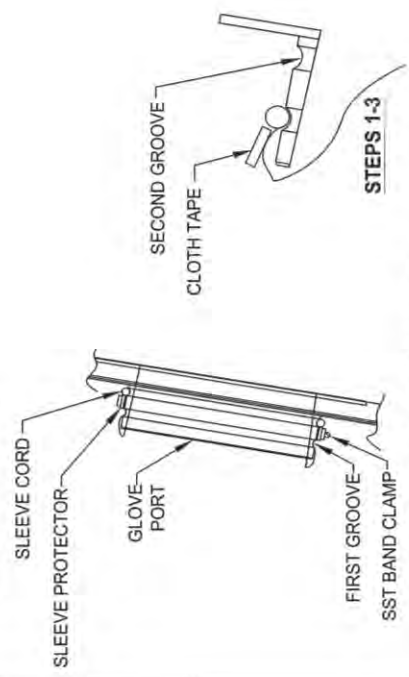
bonate Sheet to repeated steam cleaning or dishwashing can create hydraulic crazing. The result can be a clouding of the surface and ultimately a loss of physical strength properties.



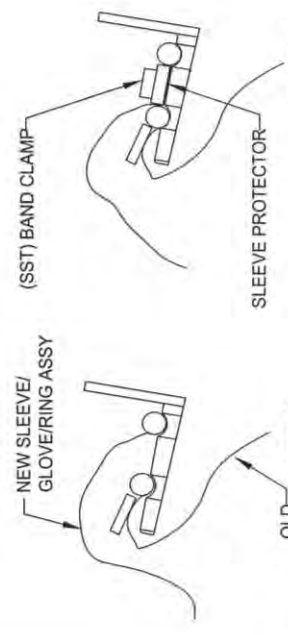
REV	ECO	DESCRIPTION	DATE	DFTM	CHKD
B	11767	UPDATED INSTRUCTIONS	10/02/2012	AW	DSH

**SLEEVE REPLACEMENT PROCEDURE** 2

1. REMOVE STAINLESS STEEL (SST) BAND CLAMP AND SLEEVE PROTECTOR. GENTLY PULL SLEEVE CORD FORWARD INTO THE FIRST GROOVE. NOTE: EXERCISE CAUTION NOT TO PULL SLEEVE OFF GLOVE PORT RISKING POTENTIAL EXPOSURE OF INTERIOR ENVIRONMENT.
2. ATTACH CLOTH TAPE TO SLEEVE OVER AREA INDICATED.
3. ATTACH NEW SLEEVE/GLOVE COMBINATION OVER THE OLD SLEEVE SO THE NEW SLEEVE CORD IS SEATED IN THE SECOND GROOVE.
4. REATTACH SLEEVE PROTECTOR AND SST BAND CLAMP OVER NEW SLEEVE.
5. REACHING THROUGH THE NEW SLEEVE, PULL UP OLD SLEEVE AND PULL INTO ISOLATOR. DISPOSE OF OLD SLEEVE/GLOVE COMBINATION AS TRACE CHEMO HAZARDOUS WASTE.



**NORMAL SLEEVE/GLOVE POSITION**

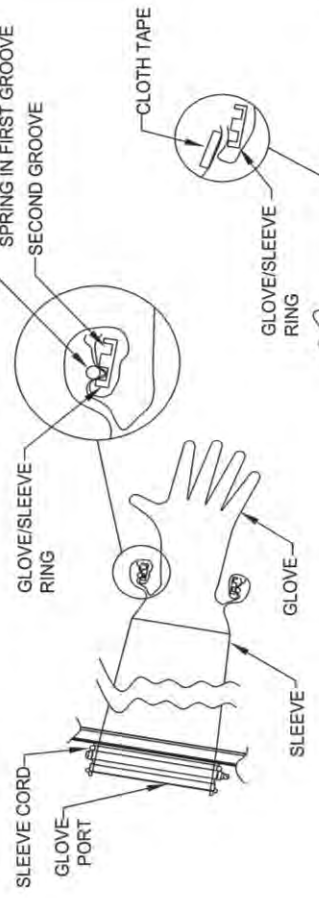


NOTE:  
1. IT IS PREFERABLE TO HAVE THE ISOLATOR RUNNING DURING THE REPLACEMENT PROCESS TO FLUSH SURFACES WITH CLEAN AIR.

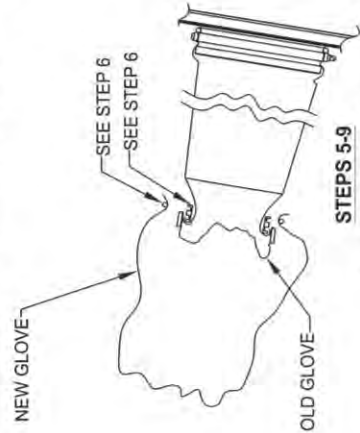
2. WHEN REPLACING THE SLEEVES IN R/RITE ISOLATORS, IT IS RECOMMENDED THAT A NEW GLOVE/RING IS INSTALLED ON THE REPLACEMENT SLEEVE PRIOR TO THIS PROCEDURE. THEREFORE, AN EXTRA SET OF GLOVES AND RINGS W/ SPRINGS MUST BE AVAILABLE, AND MUST BE CONSIDERED WHEN ORDERING NEW SLEEVES.

**GLOVE REPLACEMENT PROCEDURE**

1. INVERT SLEEVE/GLOVE OUT OF ISOLATOR BY PLACING HAND INTO GLOVE AND PULL BACK THROUGH GLOVE PORT.
2. REMOVE GLOVE SST HOLDING SPRING.
3. GENTLY PULL GLOVE CORD FORWARD INTO THE FIRST GROOVE. NOTE: EXERCISE CAUTION NOT TO PULL GLOVE OFF OF SLEEVE GLOVE RING RISKING POTENTIAL EXPOSURE OF INTERIOR ENVIRONMENT.
4. ATTACH CLOTH TAPE TO GLOVE OVER AREA INDICATED, AND PUSH GLOVE INTO RING AREA.
5. ATTACH NEW GLOVE OVER THE OLD GLOVE, BY INVERTING THE NEW GLOVE AND GENTLY PULLING OVER OLD UNTIL GLOVE CORD IS PAST THE SECOND GROOVE.
6. REATTACH GLOVE SST HOLDING SPRING OVER THE NEW GLOVE AND INTO SECOND GROOVE.
7. PULL GLOVE/SLEEVE ASSEMBLY BACK INTO ISOLATOR. USE OTHER GLOVE HAND TO PULL OFF OLD GLOVE INTO ISOLATOR AND DISPOSE AS TRACE CHEMO HAZARDOUS WASTE.
8. RE-INVERT THE SLEEVE/ GLOVE ASSEMBLY AS IN THE FIRST STEP AND MOVE THE GLOVE SST HOLDING SPRING TO THE FIRST GROOVE BY SLIDING BOTH GLOVE AND RIND UP TOGETHER.
9. PUSH GLOVE/SLEEVE ASSEMBLY BACK INTO ISOLATOR IT'S READY FOR USE.



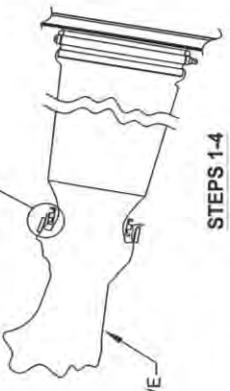
**NORMAL SLEEVE/GLOVE POSITION**



**STEPS 5-9**

**INVERTED SLEEVE/GLOVE POSITION**

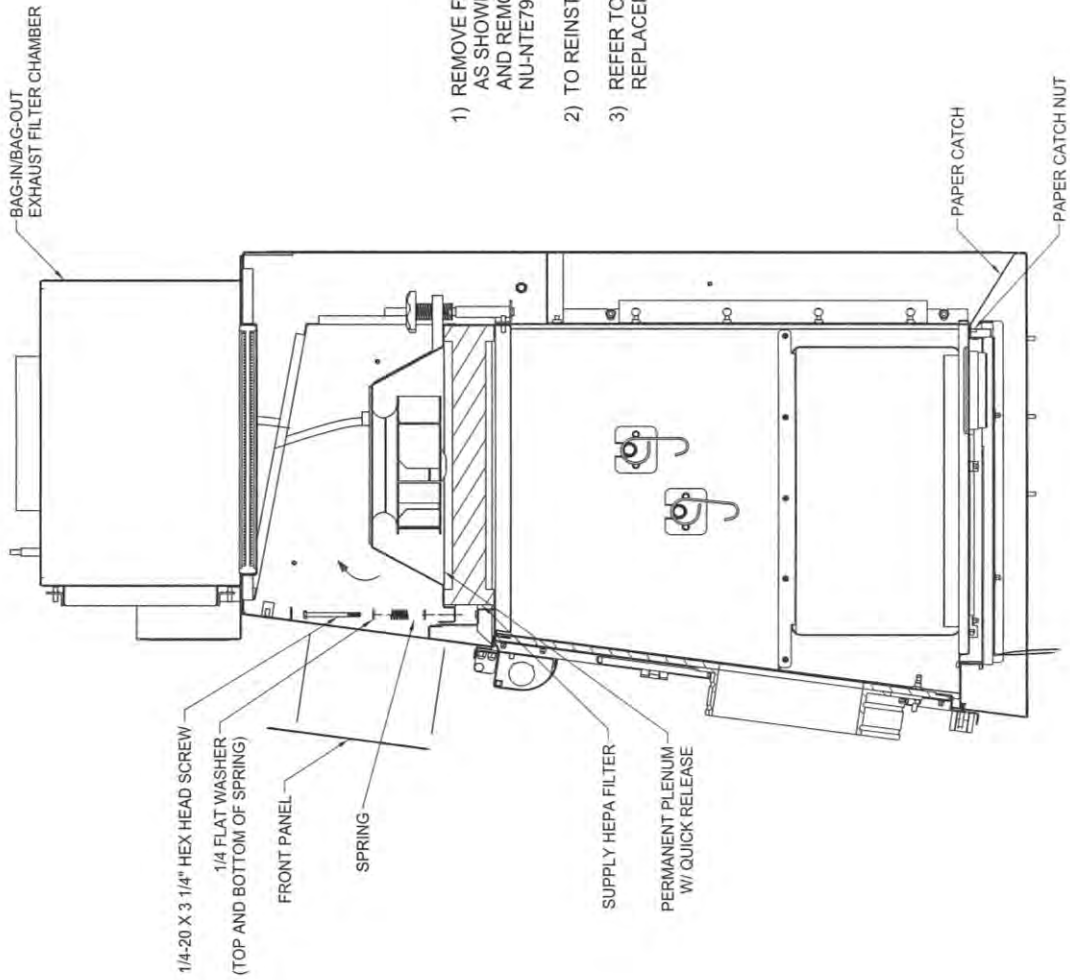
**INVERTED SLEEVE/GLOVE POSITION**



**ORIGINAL**

TITLE		NEGATIVE ISOLATOR SLEEVE/GLOVE REPLACEMENT PROCEDURE	
DFTM	DATE	CHKD	SHEET
KF	11/22/04	BP	1 OF 1
DRAWING NUMBER		BCD-10483	
		B	

REVISION HISTORY				
REV	ECO	DESCRIPTION	DATE	DFTM/CHKD
A	12928	RELEASED TO PRODUCTION	2/2/16	TH DSH



INSTRUCTIONS

- 1) REMOVE FRONT PANEL HARDWARE FROM SUPPLY FILTER ACCESS COVER AS SHOWN. REMOVE PLENUM W/ QUICK RELEASE HARDWARE COUNTER CLOCKWISE AND REMOVE HEPA FILTER. (18 X 44 X 3 FOR NU-NTE797-400 AND 18 X 68 X 3 FOR NU-NTE797-600)
- 2) TO REINSTALL ANY OF THE ABOVE, REVERSE PROCEDURE.
- 3) REFER TO DRAWING # BCD-18123 FOR BAG-IN/BAG-OUT EXHAUST FILTER REPLACEMENT PROCEDURE.

		<b>ORIGINAL</b>	
TITLE			
NU-NTE800 BASE ASSEMBLY			
DFTM	DATE	CHRD	SHEET
TH	2/2/2016	DSH	1 OF 1
DRAWING NUMBER		BCD-18122	
		A	

REVISION HISTORY			
REV	ECO	DESCRIPTION	DATE
B	12928	ADDED 800 MODEL	2/3/2016

REV	ECO	DESCRIPTION	DATE	DFTM	CHKD
B	12928	ADDED 800 MODEL	2/3/2016	TH	DSH

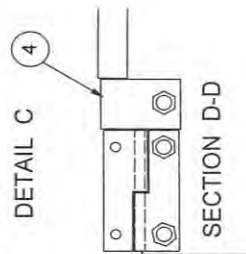
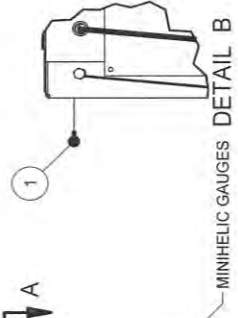
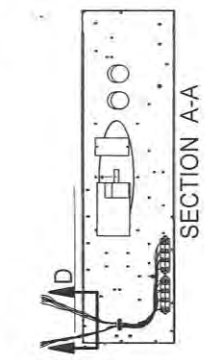
CONVENIENCE OUTLET FOR EXHAUST MONITOR

INTERCHANGE CHAMBER PRESSURE

MINIHELIC GAUGE HOSES

MINIHELIC GAUGES

SECTION A-A



**CONTROL CENTER REMOVAL PROCEDURE**

**CAUTION**  
DISCONNECT ALL ELECTRICAL SERVICE TO UNIT BEFORE STARTING PROCEDURE

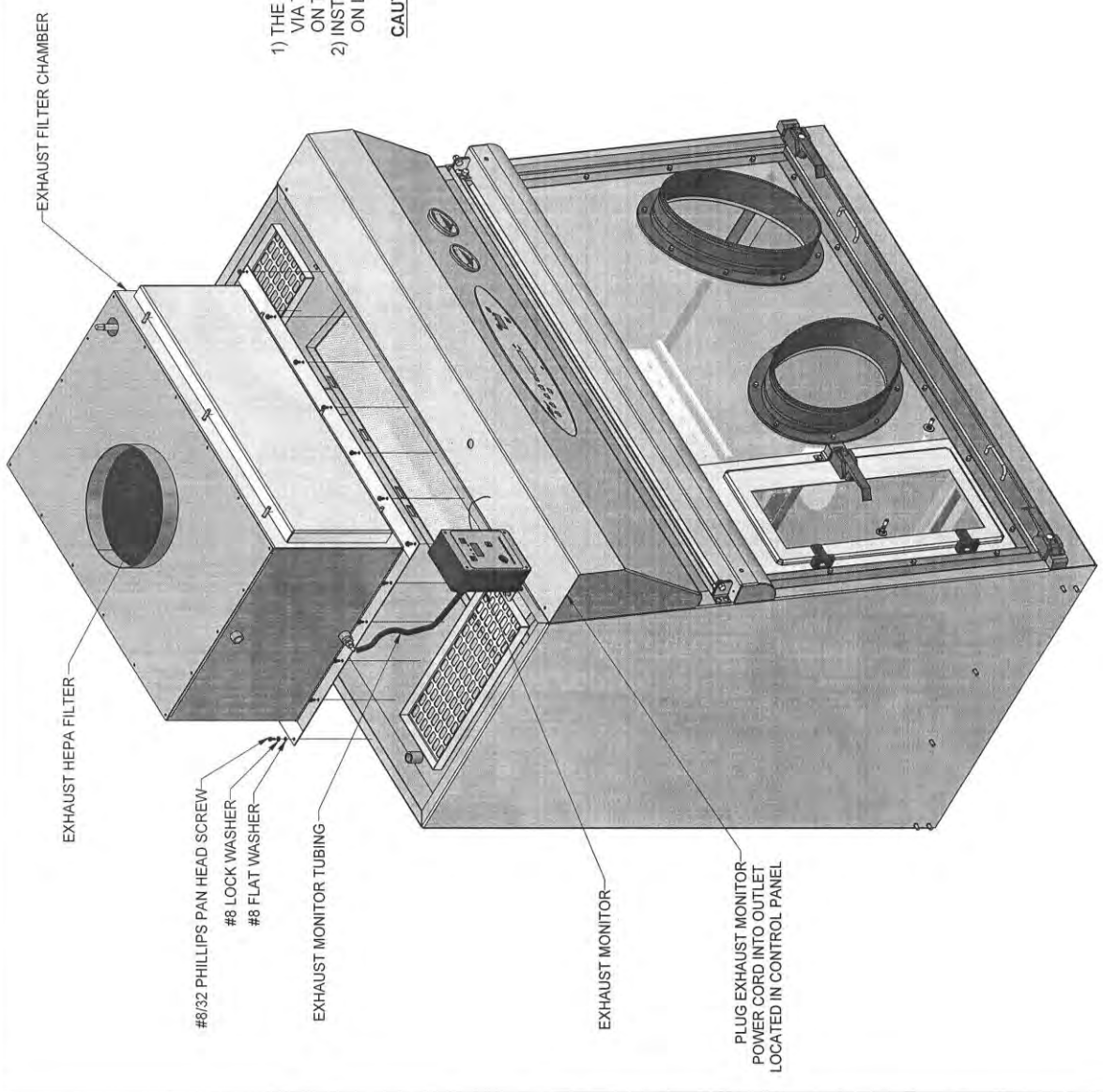
- 1.) REMOVE (2) #8-32 SCREWS FROM SIDE OF CONTROL CENTER AND GENTLY LET CONTROL CENTER OPEN ON SAFETY STRAPS.
- 2.) REMOVE MINIHELIC GAUGE HOSES, AND PRESSURE SWITCH. (HOSE CLAMPS/MAG GAUGES).
- 3.) DISCONNECT ELECTRICAL CONNECTORS AND CABLE CLAMPS SO THEY ARE LOOSE TO THE MAIN CABINET (BOTH SIDES).
- 4.) LOOSEN NUT (HINGE STOP) AND MOVE METAL TAB 90°
- 5.) REMOVE A 1/4-20 NUT FROM CONTROL CENTER HOLDING THE SAFETY STRAP. (BOTH ENDS)
- 6.) SLIDE CONTROL CENTER TO LEFT UNTIL FREE.
- 7.) TO ATTACH CONTROL CENTER REVERSE THE ABOVE STEPS.

PRESSURE SWITCH HOSE

CONNECTED TO "LO" SIDE OF PRESSURE SWITCH

		<b>ORIGINAL</b>	
TITLE NU-NTE/97/800 CONTROL CENTER			
DFTM LS	DATE 9/18/2015	CHKD BP	SHEET 1 OF 1
DRAWING NUMBER		BCD-17838	
			<b>B</b>

REVISION HISTORY			
REV	ECO	DESCRIPTION	DATE
B	12928	ADDED 800 MODEL	2/4/16
			TH
			DSH



**INSTRUCTIONS:**

- 1) THE EXHAUST FILTER CHAMBER IS INSTALLED OR REMOVED VIA THE FASTENERS (#8 PAN HEAD SCREWS, WASHER, ETC.) ON THE CHAMBERS BOTTOM FLANGE.
- 2) INSTALL OR REMOVE EXHAUST MONITOR TUBING CONNECTION ON LOWER LEFT SIDE OF CHAMBER.

**CAUTION: IT IS RECOMMENDED THAT NO LESS THAN TWO PEOPLE REMOVE OR INSTALL THE EXHAUST FILTER CHAMBER.**

**ORIGINAL**

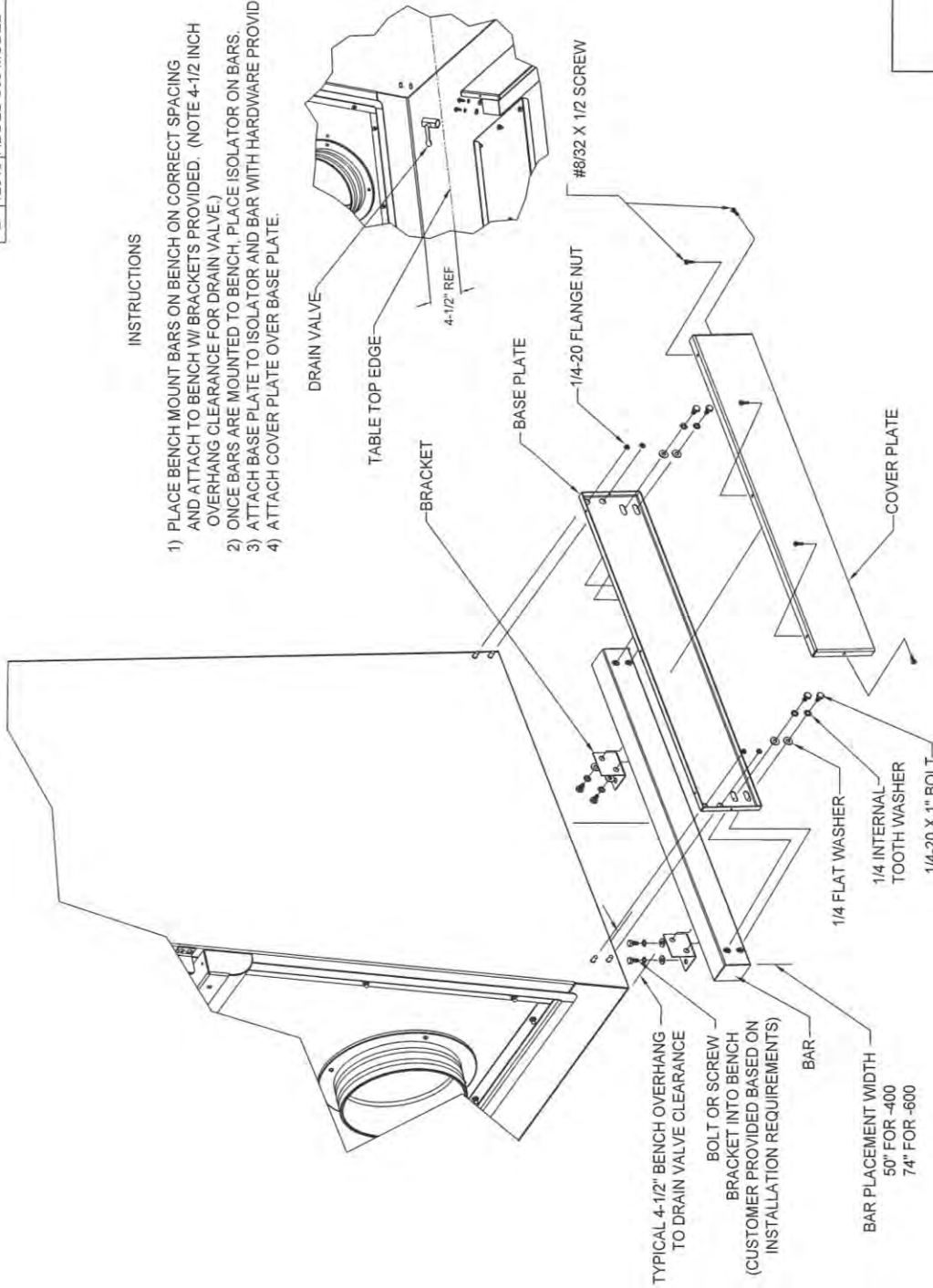
	<b>PROPRIETARY</b> THE INFORMATION CONTAINED HEREIN IS THE EXCLUSIVE PROPERTY OF NUAIRE INC. AND IS NOT TO BE DIVULGED OR USED IN ANY MANNER WITHOUT THE EXPRESS WRITTEN PERMISSION OF NUAIRE INC.	
	DATE: 9/18/2015 DFTM: KF CHKD: DSH	TITLE: NU-NTE 797/800 EXHAUST FILTER CHAMBER ASSEMBLY
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS ±.02 ANGLES ±.2°	MATERIAL: AS NOTED PART NUMBER: BCD-17837 PROJECT NUMBER: SHEET 1 OF 1

REV	ECO	DESCRIPTION	DATE	DRAFT	CHKD
B	12915	ADDED 800 MODEL	01/16/15	LS	DSH

4/1/15

**INSTRUCTIONS**

- 1) PLACE BENCH MOUNT BARS ON BENCH ON CORRECT SPACING AND ATTACH TO BENCH W/ BRACKETS PROVIDED. (NOTE 4-1/2 INCH OVERHANG CLEARANCE FOR DRAIN VALVE.)
- 2) ONCE BARS ARE MOUNTED TO BENCH, PLACE ISOLATOR ON BARS.
- 3) ATTACH BASE PLATE TO ISOLATOR AND BAR WITH HARDWARE PROVIDED.
- 4) ATTACH COVER PLATE OVER BASE PLATE.

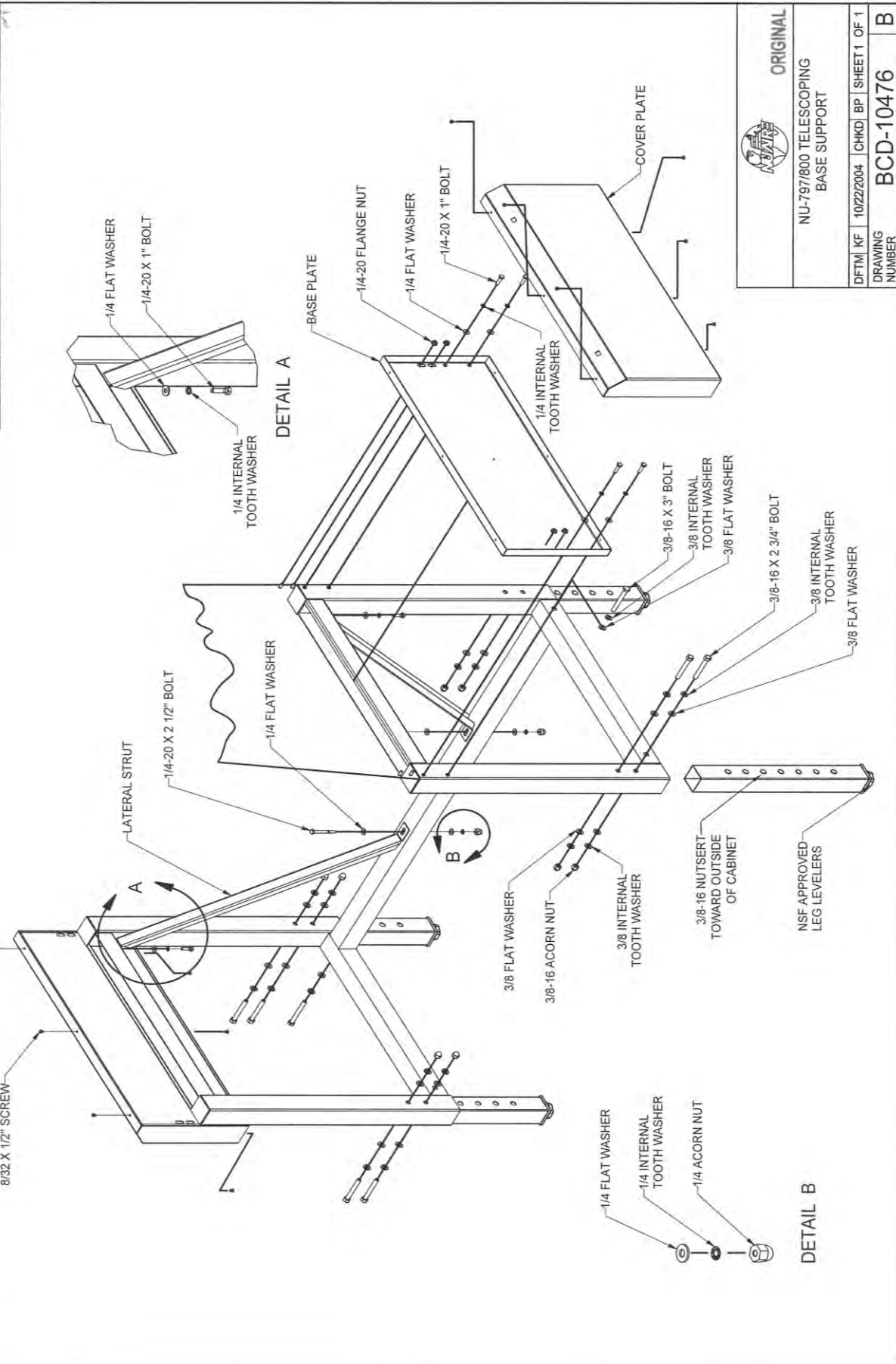


		<b>ORIGINAL</b>
NU-797/800 BENCH MOUNT INSTALLATION		
DFTM/ KF	9/24/2004	CHKD/ BP
DRAWING NUMBER		BCD-10400
		<b>B</b>

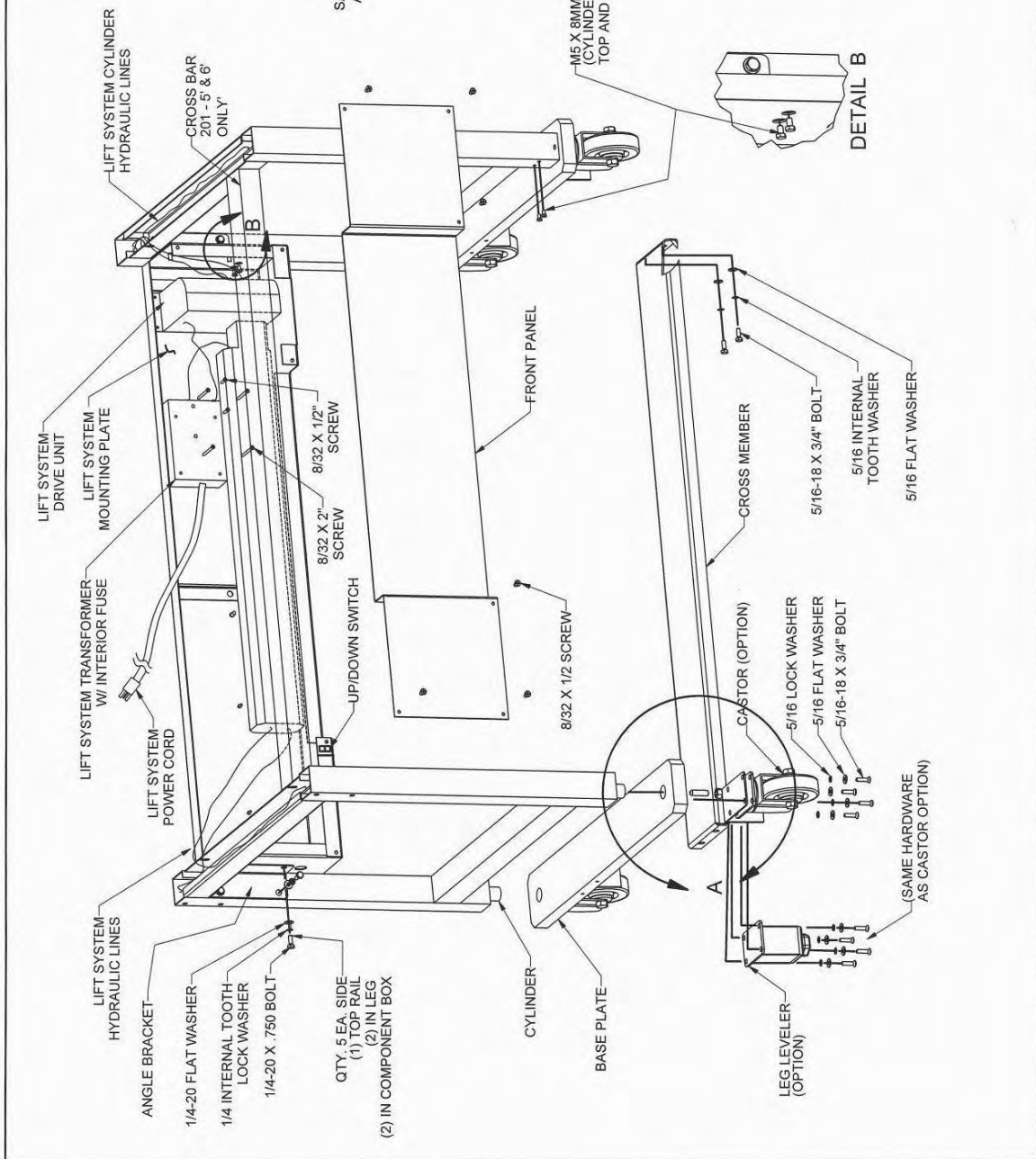
REV	ECC	DESCRIPTION	DATE	DRAFT	CHKD
B	12915	ADDED 800 MODEL	01/15/2016	LS	BP

DFTM	KF	10/22/2004	CHKD	BP	SHEET	1 OF 1
DRAWING NUMBER						B

ORIGINAL  
 NU-797/800 TELESCOPING  
 BASE SUPPORT



REV	ECO	DESCRIPTION	DATE	DFTM	CHKD
C	13059	ADDED CROSSBAR, CASTOR SAFETY ANGLE	12/9/2016	TH	MSS



DETAIL A

DETAIL B

INSTRUCTIONS

- LIFT SYSTEM REPLACEMENT**
1. REMOVE HARDWARE AS SHOWN.
  2. CYLINDER IS PULLED FROM TOP OF BASESTAND.
  3. REVERSE STEPS TO REINSTALL.
- LIFT SYSTEM TRANSFORMER FUSE REPLACEMENT**
1. REMOVE FRONT PANEL.
  2. REMOVE TRANSFORMER FROM MOUNTING PLATE.
  3. REMOVE TRANSFORMER COVER TO ACCESS FUSE.
  4. REPLACE WITH SAME TYPE AND RATING. (1/4" X 1 1/4", 2.25A, 250V, SLO BLO)
  5. REVERSE STEPS TO REINSTALL.

		<b>ORIGINAL</b>	
TITLE			
NU-2007/97/800			
ADJUSTABLE BASE SUPPORT			
DFTM	DATE	CHKD	SHEET
KF	10/28/2004	BP	1 OF 1
DRAWING NUMBER		BCD-10480	
		C	

REV	ECO	DESCRIPTION	DATE	DFTM	CHKD
A	10664	RELEASED TO PRODUCTION	11/23/2009	DHH	DSH

**FIRST USE INSTRUCTIONS**

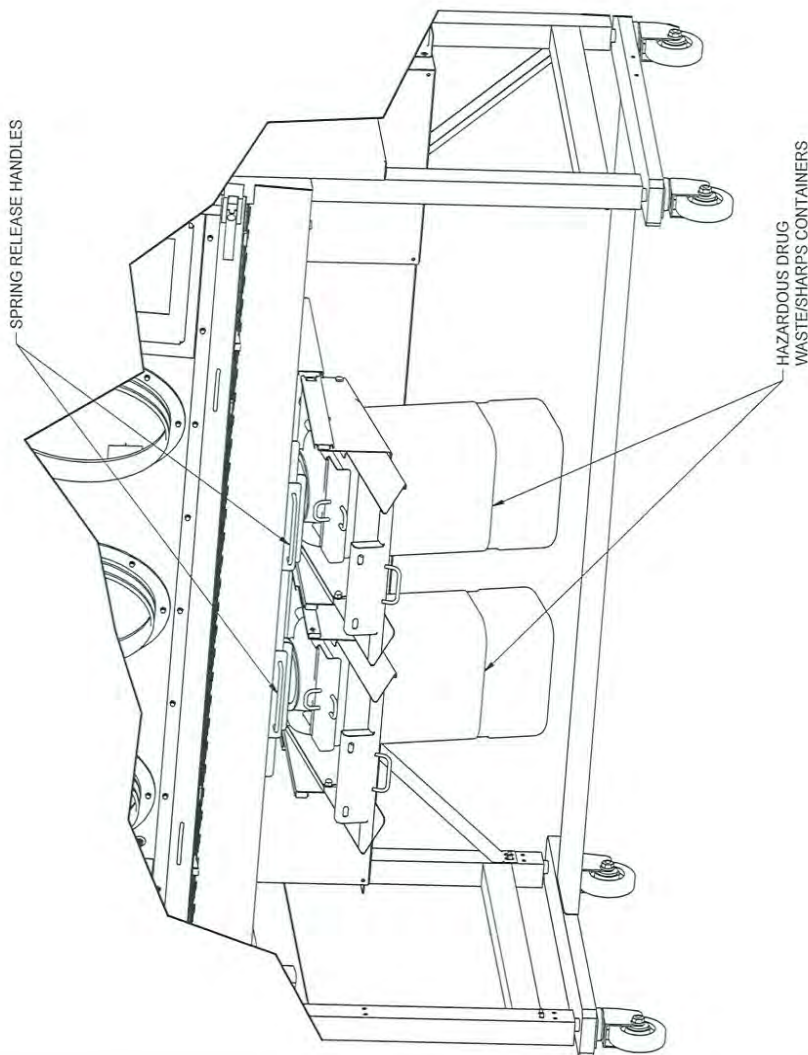
- BEFORE USING THE ISOLATOR, REMOVE THE INNER SEAL LID FROM THE WASTE/SHARPS CONTAINER. RETAIN INNER SEAL LID FOR REPLACEMENT ONCE CONTAINER IS FULL.
- BE SURE CONTAINER IS LOCKED INTO FULL UPRIGHT POSITION AND SEALED TIGHTLY AGAINST RING GASKET.

**CAUTION: BOTH CONTAINERS MUST BE SEALED WITH INNER SEAL LID BEFORE**

**REMOVAL FROM ISOLATOR.**

**WASTE/SHARPS CONTAINER REMOVAL PROCEDURE**

- ONCE BOTH CONTAINERS ARE FULL OF TRACE CHEMO WASTE GENEROUSLY WIPE DOWN ALL AREAS AROUND AND IN DISPOSAL CHUTE WITH APPROPRIATE CLEANING MATERIAL.  
NOTE: CLEANING MATERIALS THAT USE CHLORIDES AND HALOGENS WILL CAUSE DAMAGE TO THE STAINLESS STEEL SURFACES IF LEFT ON FOR LONG PERIODS OF TIME. RE-WIPE ALL SURFACES WITH 70% ALCOHOL OR SIMILAR NON-CORROSIVE ANTI-MICROBIAL AGENT TO PREVENT DAMAGE TO STAINLESS STEEL SURFACES.
- REINSTALL INNER SEAL LID DOWN DISPOSAL CHUTE AND COVER CHUTE AT WORK SURFACES WITH CHUTE COVER.
- REINSTALL INNER SEAL LID DOWN DISPOSAL CHUTE.
- WEARING APPROPRIATE PPE.** REMOVE CONTAINER FROM UNDER ISOLATOR BY HOLDING THE LOWER HANDLE WHILE PULLING THE TOP HANDLE UNTIL THE SPRING RELEASES THE SLIDE. THEN PULL THE CONTAINER FORWARD.
- REMOVE CONTAINER, PLACE ON FLOOR AND SECURE TRANSPORT LID BY SNAPPING IN PLACE OVER INNER SEAL LID.
- REINSTALL NEW WASTE/SHARPS CONTAINER. REMEMBER TO OPEN TRANSFER LID, REMOVE INNER SEAL LID AND BE SURE CONTAINER TOP IS COMPLETELY SEALED AGAINST THE RING GASKET. REATTACH POST TO CHUTE COVER.



NOTE 1) FOLLOW ALL LOCAL, STATE AND FEDERAL GUIDELINES FOR DISPOSAL OF WASTE AND SHARPS MATERIALS.  
NOTE 2) IT IS PREFERABLE TO HAVE THE ISOLATOR RUNNING AND CHUTE COVER REMOVED DURING THE REPLACEMENT PROCESS TO FLUSH SURFACES WITH CLEAN AIR.



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DATE	10/15/2009
DFTM	DHH
CHKD	DSH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES -TOLERANCES- DECIMALS ±.032 ANGLES ±.7	
TITLE	ASSY. WASTE/SHARPS FOR HAZARDOUS DRUGS
MATERIAL	AS NOTED
PART NUMBER	BCD-13593
PROJECT NUMBER	
SHEET 1 OF 1	

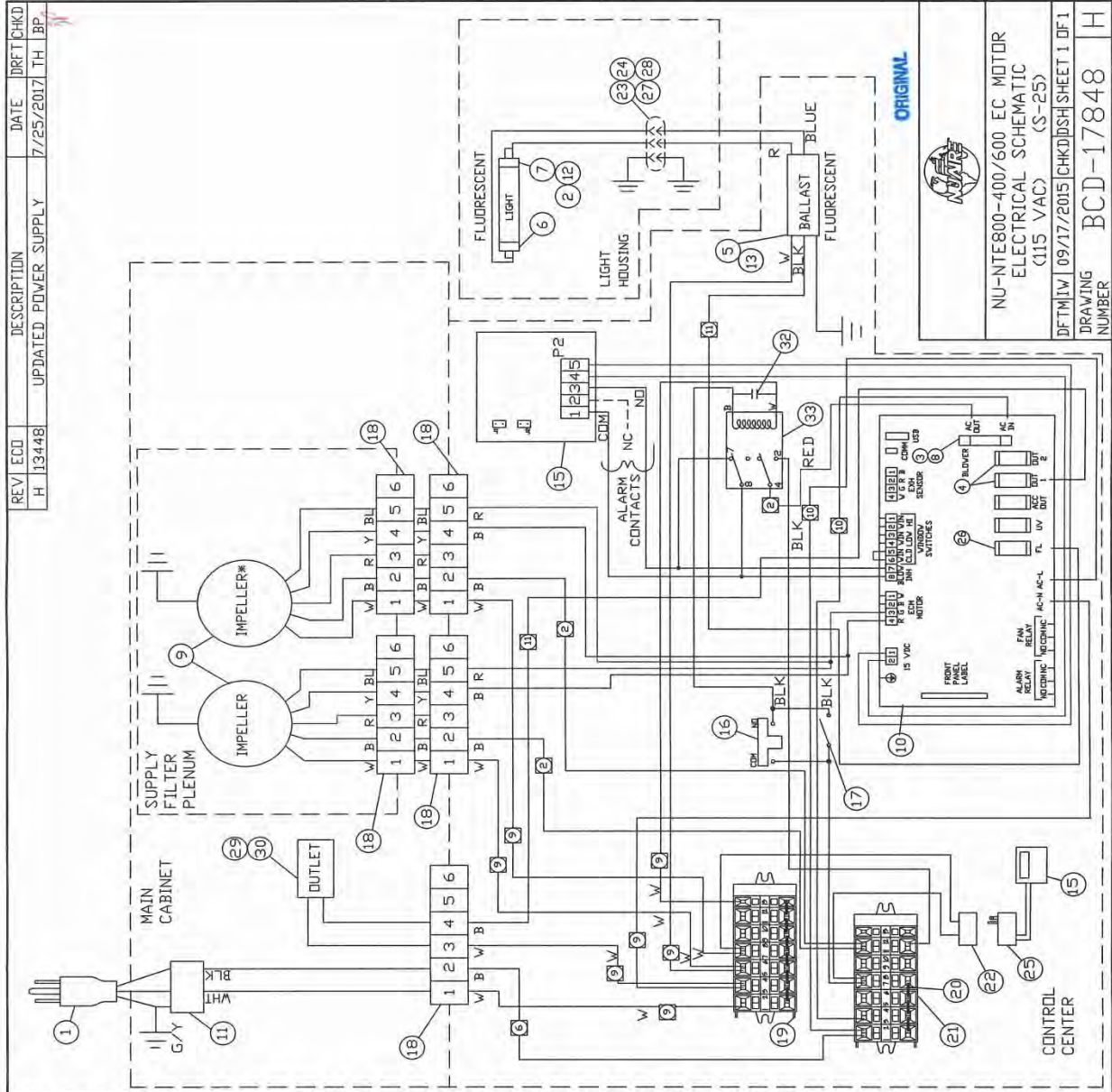
**ORIGINAL**



REV	ECO	DESCRIPTION	DATE	DRFT	CHKD
H	13448	UPDATED POWER SUPPLY	7/25/2017	TH	BP

ITEM QTY	DESCRIPTION	NUAIRE P/N
1	POWER CORD 13.2 FT. MOLDED PLUG HOSP. GRADE	X-999359-01
1	LAMP FLUORESCENT (4 FT.)	X-999428-03
3	FUSE 3 AMP (1/4 X 1-1/4) BLOWER (4FT.)	X-999311-04
4	FUSE 3.15 AMPS (5 X 20 mm) OUTLET	X-999039-03
5	BALLAST FLUORESCENT (4 FT.)	X-999184-05
6	LAMPHOLDER FIXED BASE BI-PIN	X-999418-02
7	LAMPHOLDER SPRING BASE BI-PIN	X-999418-01
8	FUSE (5 AMP) (1/4 X 1-1/4) BLOWER (6FT.)	X-999311-01
9	1-2 MOTOR IMPPELLER (SUPPLY)	X-999148-16
10	1 GFI III CONTROL BOARD (ENHANCED)	A-543-1003-B
11	1 EMI FILTER	X-999319-03
12	1 LAMP FLUORESCENT (6 FT.)	X-999428-04
13	1 BALLAST FLUORESCENT (6 FT.)	X-999184-06
14		
15	2 PHARMAGARD PRESSURE MONITOR	A-437-9044-B
16	1 PRESSURE SWITCH	X-999060-01
17	1 SPST BYPASS SWITCH	X-999699
18	2 BULKHEAD CONNECTOR 6 TAB	A-425-3654-01
19	1 TERMINAL BLOCK ASSY CONTAINING: END, NO PLACE, TERMINAL BLOCK END, 4 PLACE, TERMINAL BLOCK TERMINAL BLOCK, 2 PLACE, NON-END TERMINAL BLOCK, 4 PLACE, NON-END	A-425-4099-01 X-999921-01 X-999921-03 X-999919-01 X-999919-02 X-999920-01
20	9 JUMPER, TERMINAL BLOCK	X-999920-01
21	1 TERMINAL BLOCK ASSY CONTAINING: END, NO PLACE, TERMINAL BLOCK END, 4 PLACE, TERMINAL BLOCK TERMINAL BLOCK, 2 PLACE, NON-END TERMINAL BLOCK, 4 PLACE, NON-END	A-425-4099-02 X-999921-01 X-999921-03 X-999919-01 X-999919-02
22	1 CONVENIENCE OUTLET	X-999512
23	1 3 PIN CONNECTOR PLUG	X-999232
24	1 3 PIN CONNECTOR RECEPTACLE	X-999236
25	1 POWER SUPPLY, 24 VDC	X-999749-09
26	1 FUSE (1 AMP) (5X20 MM) LIGHTS	X-999039-13
27	A/R SOCKET CONTACT	X-999244-02
28	A/R PIN CONTACT	X-999244-01
29	1 OUTLET (HG)	X-999002-01
30	A/R GFCI OUTLET (HG)	X-999002-02
31		
32	1 CAPACITOR ASSY (.22/UF)	A-440-9608
33	1 RELAY	X-999866-02
34		

- INDICATES WIRE NUMBER
  - INDICATES ITEM NUMBER
  - - - INDICATES OPTIONAL WIRING WHEN OPTION IS USED (FOLLOW DASHED WIRING)
  - \* -600 ONLY IMPPELLER
- POWER SPECIFICATIONS  
115 VAC, 60 HZ,  
SINGLE PHASE
- OUTLETS NOT TO EXCEED 3 AMPS



**ORIGINAL**

NU-NTE800-400/600 EC MOTOR  
ELECTRICAL SCHEMATIC  
(115 VAC) (S-25)

DFTM/JW 09/17/2015 [CHKD]USH SHEET 1 DF1  
DRAWING NUMBER BCD-17848 H